

# ENVIRONMENTAL ASSESSMENT WORKSHEET

This Environmental Assessment Worksheet (EAW) form and EAW Guidelines are available at the Environmental Quality Board's website at:

<http://www.eqb.state.mn.us/EnvRevGuidanceDocuments.htm>. The EAW form provides information about a project that may have the potential for significant environmental effects. The EAW Guidelines provide additional detail and resources for completing the EAW form.

**Cumulative potential effects** can either be addressed under each applicable EAW Item, or can be addresses collectively under EAW Item 19.

**Note to reviewers:** Comments must be submitted to the RGU during the 30-day comment period following notice of the EAW in the *EQB Monitor*. Comments should address the accuracy and completeness of information, potential impacts that warrant further investigation and the need for an EIS.

**1. Project title:** Northshore Mining Company Progression of the Ultimate Pit Limit

**2. Proposer:** Northshore Mining Company  
Contact person: Andrea Hayden  
Title: Section Mgr. – Environmental Services  
Address: 10 Outer Drive  
City, State, ZIP: Silver Bay, MN 55614  
Phone: (218) 226-6032  
Fax: (218) 226-6037  
Email: andrea.hayden@cliffsnr.com

**3. RGU:** MN Department of Natural Resources  
Contact person: Ronald Wieland  
Title: Environmental Review Planner  
Address: Box 25, 500 Lafayette Road  
City, State, ZIP: St. Paul, MN 55155-4025  
Phone: (651) 259-5157  
Fax: (651) 297-1500  
Email: ronald.wieland@state.mn.us

**4. Reason for EAW Preparation:** (check one)

Required:

- EIS Scoping  
 Mandatory EAW

Discretionary:

- Citizen petition  
 RGU discretion  
 Proposer initiated

If EAW or EIS is mandatory give EQB rule category subpart number(s) and name(s): NA

**5. Project Location:**

County: St. Louis  
City/Township: Babbitt

**Northshore Mining Company Progression of the Ultimate Pit Limit  
Public Review EAW 09/02/14**

36 PLS Location:

37	NE ¼	NW ¼	Section 30	Township	60N	Range 12W
38	NW ¼	NE ¼	Section 30	Township	60N	Range 12W
39	NE ¼	NE ¼	Section 30	Township	60N	Range 12W
40	SW ¼	SE ¼	Section 19	Township	60N	Range 12W
41	SE ¼	SE ¼	Section 19	Township	60N	Range 12W
42	SE ¼	SW ¼	Section 19	Township	60N	Range 12W
43	SW ¼	SW ¼	Section 20	Township	60N	Range 12W
44	NW ¼	SW ¼	Section 20	Township	60N	Range 12W
45	NE ¼	SW ¼	Section 20	Township	60N	Range 12W
46	SE ¼	NW ¼	Section 20	Township	60N	Range 12W
47	SW ¼	NE ¼	Section 20	Township	60N	Range 12W

48  
49 Watershed (Major watershed 72, Rainy River Headwaters): Langley Creek reporting to the Dunka  
50 River. The Dunka River flows to Birch Lake, and eventually to Rainy Lake. Rainy River flows  
51 generally west-northwest from Rainy Lake, ultimately draining through the Winnipeg River, Lake  
52 Winnipeg and the Nelson River into Hudson Bay.

53  
54 GPS Coordinates (at project center): 5279036.393 North, 582207.271 East (UTM NAD83, Zone 15  
55 North)

56  
57 Tax Parcel Numbers: 105-0060-04700; 105-0060-04660; 105-0060-03020; 105-0060-03140;  
58 105-0060-03100; 105-0060-03060, 105-0060-03010

59  
60 **At a minimum attach each of the following to the EAW:**

- 61 • County map showing the general location of the project (attached as Figure 5-1);
- 62 • U.S. Geological Survey 7.5 minute, 1:24,000 scale map indicating project boundaries (attached as  
63 Figure 5-2); and
- 64 • Site plans showing all significant project and natural features. Pre-construction site plan and post-  
65 construction site plan (attached as Figure 5-3).

66  
67 **6. Project Description:**

68 a. *Provide the brief project summary to be published in the EQB Monitor, (approximately 50*  
69 *words).*

70  
71 Northshore Mining Company proposes to progress the Ultimate Pit Limit within its Permit to  
72 Mine at its Peter Mitchell Mine to access additional economic taconite ore, consistent with  
73 Northshore's long-term development plan for the mine. In this 108 acre progression, the taconite  
74 ore is overlain by Type II Virginia Formation (VF) rock that will be mined and stockpiled to  
75 access the ore. Northshore will permanently stockpile Type II VF rock from the progression on-  
76 site following a stockpile plan that minimizes contact of groundwater and runoff with stockpiled  
77 rock.

78

- 79           b. *Give a complete description of the proposed project and related new construction, including*  
80 *infrastructure needs. If the project is an expansion include a description of the existing facility.*  
81 *Emphasize: 1) construction, operation methods and features that will cause physical*  
82 *manipulation of the environment or will produce wastes, 2) modifications to existing equipment*  
83 *or industrial processes, 3) significant demolition, removal or remodeling of existing structures,*  
84 *and 4) timing and duration of construction activities.*  
85

## 86 **Background**

87 Northshore Mining Company (Northshore) owns and operates the Peter Mitchell Mine, an open pit  
88 taconite mine near Babbitt, Minnesota. Lean ore, rock and surface material are stripped and stockpiled  
89 on-site to access the valuable underlying ore. The mined iron ore is loaded into rail cars and transported to  
90 Northshore's processing plant located at Silver Bay, Minnesota for the production of taconite pellets and  
91 management of tailings. The mine has all the facilities required to meet the processing plant's ore  
92 demands at full plant capacity.  
93

94 The mine has been in operation since the 1950's and has decades of iron ore reserves available for  
95 continued mining. The mine is being developed and operates in accordance with the MNDNR Permit to  
96 Mine and associated approvals. The Permit to Mine is based on a conceptual long term development plan  
97 and includes a process for approval of incremental development plans for the mine in accordance with  
98 Minnesota statutes and rules. The proposed project which is the subject of this EAW is an incremental  
99 development that would extend mining consistent with the conceptual long term development plan.  
100

101 The proposed Project, which is the subject of this EAW, involves the mining of two metamorphic rock  
102 formations at the Peter Mitchell Mine. These are the Virginia Formation (VF) and the Biwabik Iron  
103 Formation (BIF). These formations are discussed in detail in Item 10, Geology, under the Bedrock  
104 Geology section.  
105

106 The VF is further classified into Type I VF and Type II VF. These are defined in the Virginia Formation  
107 Development Plan<sup>1</sup> (Northshore 2004) as follows:

- 108       • Type I VF – Blast patterns containing Virginia Formation rock with whole rock sulfur content of  
109       less than 0.20 weight percent and NPR<sup>2</sup> greater than or equal to 3 for the pattern averages.
  - 110       • Type II VF – Blast patterns containing Virginia Formation rock with whole rock sulfur content of  
111       greater than or equal to 0.2 weight percent and less than 1.0 weight percent sulfur, or with a NPR  
112       of less than 3.
- 113

114 Northshore is currently permitted to remove and stockpile Type I VF material following the Virginia  
115 Formation Development Plan, which has been utilized and referenced by the Minnesota Department of  
116 Natural Resources (MNDNR) and Minnesota Pollution Control Agency (MPCA) in previous permit  
117 amendments. The proposed Project will mark the first time Northshore has encountered in situ Type II  
118 VF material at the Peter Mitchell Mine. Northshore has developed and submitted to the MNDNR a Type  
119 II VF Stockpile Plan. The Stockpile Plan was completed in May 2013, and was made available to the  
120 public as part of Northshore's Permit to Mine amendment application.

---

<sup>1</sup> Northshore. 2004. Virginia Formation Development Plan. Cliffs Natural Resources, Northshore Mining, June 15, 2004.

<sup>2</sup> Neutralization potential ratio (NPR) is defined as the ratio of the acid neutralizing potential to the acid generating potential (ANP/AGP).

121  
122 Major activities at the Peter Mitchell Mine typify current northeastern Minnesota taconite mining  
123 operations. Equipment employed at the mine is also typical of standard iron ore mining operations, and  
124 includes drill rigs, mechanized shovels, haul trucks, loaders, bulldozers and support vehicles. Typical  
125 proposed activities include the following:

- 126  
127
- 128 • Removal of vegetation;
  - 129 • Removal of surface overburden, stockpiling, and progressive reclamation;
  - 130 • Removal of rock overburden, including VF and BIF, rock drilling, blasting, loading and hauling,  
131 stockpiling, and progressive reclamation of materials overlying the ore;
  - 132 • Mining of BIF ore, including drilling, blasting (with standard mining blasting materials), removal,  
133 loading and hauling, crushing, storage, and rail loading for shipment;
  - 134 • Management of water by transferring between sumps within mining areas, design and  
135 reclamation of stockpiles to minimize erosion, drainage of water to sumps for storage and water  
136 quality improvement, and pumping water from the sumps to two different treatment streams;
  - 137 • Maintenance and support of mining and rail operations, maintenance shops and storage, and  
138 office buildings, etc.

### 139 **The Proposed Project**

140  
141 The Peter Mitchell Mine operates under a Permit to Mine issued by the MNDNR Division of Land and  
142 Minerals. The current Ultimate Pit Limit (UPL) identified in the MNDNR Permit to Mine is proposed to  
143 be adjusted to allow the continued progression of mining in the Main Pit (area of the pit extending  
144 approximately 2 miles to the west of the permanent facilities; see Figure 6-1 and Figure 5-4). The  
145 principal components of the proposed Project include mining in the proposed UPL progression area,  
146 which includes the removal of Type II VF rock, and developing and implementing an engineered  
147 stockpile for Type II VF rock.

148  
149 In this document, the term “the proposed Project” comprises all aspects of the proposed work, including  
150 the UPL progression into Type II VF rock and the Type II VF stockpile. When the project components  
151 are indicated separately, they are referred to as “the UPL progression” and “the Type II VF stockpile”,  
152 respectively.

#### 153 154 UPL Progression

155 The UPL progression footprint includes 108.33 acres to the south of the current UPL (see Figure 6-1).  
156 This would extend the pit approximately 250 to 750 feet southward from the current UPL for a distance of  
157 about 1.5 miles directly west of the permanent Peter Mitchell Mine facilities. The boundary of the  
158 proposed UPL progression generally follows the southern limit of existing permitted wetland impacts  
159 across much of the area. Wetlands and wetland permitting are discussed in detail in Item 11*b* (*iv*)(*a*) and  
160 Figure 11-1.

161  
162 Removal and stockpiling of overburden Type I VF rock and BIF rock would follow current mining  
163 practices and would be placed in permitted stockpile locations. Haul roads and stockpile locations are  
164 shown on Figure 6-2.

165  
166 The estimated quantity and sulfur content of the materials to be removed during mining within the  
167 proposed Project area are detailed in Item 10, Geology, Table 10-1. The UPL progression would result in  
168 approximately 94 million long tons of total stripping, including overburden, VF and BIF rock. The UPL

169 progression would not result in the mining or uncovering of any Duluth Complex rock, or VF bedded  
170 phyrrotite rock.

171  
172 Type II VF Stockpile Design

173  
174 Mining and stockpiling of Type II VF material will include design, operation and reclamation practices  
175 that limit stockpiled Type II VF rock's exposure to water. Mining practices would include:

- 176 • Planning mine development to avoid exposing more Type II VF material than what is required to  
177 sustain the processing demands of the downstream operation.
- 178 • Designing benches along the UPL to minimize horizontal surface exposure of Type II VF  
179 material while maintaining safe operating conditions.
- 180 • Utilizing appropriate blasting techniques to limit generation of Type II VF fines, and to minimize  
181 the damaged rock zones at the ultimate pit boundary.
- 182 • Moving blasted Type II VF rock to the Type II VF stockpile in an efficient and timely manner.

183  
184 Prior to mining, the sulfur content of the VF rock to be blasted will be estimated based on exploration  
185 drill core samples. If the average content of the material meets the criteria to be classified as Type II VF,  
186 it will be segregated and stockpiled on an engineered stockpile within mined-out areas on the north side  
187 of the pit.

188  
189 During operations, seepage from the Type II VF stockpile will report to the pit sumps where it will mix  
190 with general pit stormwater runoff, groundwater inflows, and seepage from other stockpiles and  
191 ultimately discharge from the pit through the designated National Pollutant Discharge Elimination System  
192 (NPDES) discharge points. The mixture of runoff, groundwater and seeps currently collected in the sumps  
193 tends to be mildly alkaline due to its interaction with in-situ and stockpiled Type I VF and BIF rock  
194 already existing in the pit. The mildly alkaline nature of this mixture is expected to offset any low pH  
195 Type II VF stockpile seepage. The Type II VF stockpile is planned to be approximately 153 acres, located  
196 entirely within the existing UPL. The specific stockpile location is shown on Figure 6-3.

197  
198 The design concepts for the Type II VF Stockpile Plan were developed by Golder Associates, Inc.  
199 (Golder), and are engineered to provide isolation of stockpiled Type II VF rock and minimize its contact  
200 with groundwater and surface runoff. The conceptual model for the Type II VF stockpile during  
201 operations is shown in Figure 6-4, and at closure in Figure 6-5. The minimum elevation for all stockpiled  
202 Type II VF material will be 1,600 feet above mean sea level (AMSL). The maximum predicted pit lake  
203 level upon mine closure under any current plan is approximately 1,500 feet AMSL, which is the current  
204 approximate minimum elevation at the east end of the pit, based on topography, at which the outfall  
205 would discharge to the Dunka River via the Unnamed Creek<sup>3</sup> tributary.

206  
207 The design concepts for the Type II VF Stockpile Plan are:  
208

---

<sup>3</sup> In this document, "Unnamed Creek" refers to two different water courses. For discussions of post-closure, "Unnamed Creek" refers to a water course originating at the extreme northeast end of the pit and reporting to Dunka River. This is the outfall of the post-closure pit lake. For discussion of operations, "Unnamed Creek" refers to a water course originating at SD-002 and reporting to Dunka River via a series of wetlands. This is the operational SD-002 outfall.

- 209 • All Type II VF material will be stockpiled above the maximum pit lake water elevation at closure  
210 to prevent contact of ponded water with the stockpiled material.
- 211 • Type II VF material will be placed on top of and adjacent to a minimum 5-foot-thick layer of  
212 blasted rock, primarily BIF rock, with lesser amounts of Type I VF rock, which will act as a  
213 water conveyance layer to minimize or eliminate contact of groundwater and stormwater with  
214 Type II VF material.
- 215 • The BIF will contribute alkalinity, which would provide some undefined offset to low pH water  
216 associated with the Type II VF material.
- 217 • Stockpile configuration and height will be flexible such that a stable stockpile design is provided  
218 while: 1) minimizing the surface area and footprint of the Type II VF materials subjected to  
219 precipitation during construction, 2) minimizing net infiltration following reclamation, and 3)  
220 minimizing duration of exposure of the Type II VF materials to precipitation prior to placement  
221 of a final cover.
- 222 • The outer slope of the stockpile will be covered with Type I VF or BIF rock, with the crest of the  
223 covering rock extending a minimum of 20 feet beyond the Type II VF footprint, to prevent direct  
224 precipitation and runoff from contacting Type II VF rock.
- 225 • Final cover, including a geomembrane-backed geosynthetic clay liner (GCL), will be  
226 progressively placed on stockpile areas at the final elevation. Figure 6-6 shows a detailed cross-  
227 section of the proposed Type II VF stockpile cover. The cover system will provide a suitable  
228 growth medium to establish vegetation. The basal material below the cover will be compacted  
229 prior to construction of the bedding layer. The bedding layers and GCL will be installed using  
230 standard construction industry practices. The bedding layers will meet manufacturer's  
231 recommendations. The GCL will be manufacturer certified to meet a  $5 \times 10^{-10}$  cm/sec hydraulic  
232 conductivity or less. The cover will be inspected and surveyed during construction. Following  
233 construction, annual observations will be made to verify cover performance and DNR-approved  
234 control test plots will be monitored to assess GCL performance.
- 235 • The final cover will be reclaimed with an approved grass mix to control erosion and provide an  
236 area that is conducive to other post-closure uses.
- 237 • Final stockpile exterior slope lift height and bench width will be constructed using Type I VF or  
238 BIF rock to satisfy applicable reclamation requirements, as follows:
  - 239 ○ Final lift height for Type I VF or BIF rock on the outer slope will be limited to 30 feet  
240 (MNDNR Reclamation Standards, Minn. R. 6130.2400 A(1));
  - 241 ○ The minimum bench width will be limited to no less than 30 feet measured from the crest  
242 of the lower lift to the toe of the next lift (MNDNR Reclamation Standards, Minn. R.  
243 6130.2400 A(2));
  - 244 ○ The sloped area between benches will be no steeper than the angle of repose (MNDNR  
245 Reclamation Standards, Minn. R. 6130.2400 A(3)); and
  - 246 ○ Benches shall be designed and constructed to control runoff (MNDNR Reclamation  
247 Standards, Minn. R. 6130.2400 A(4)).

249 Given the expected mine plan and mining sequence, the stockpile will be constructed over a period of  
250 approximately seven to ten years. The stockpile is expected to grow progressively each year as Type II  
251 VF is mined to access underlying ore; Type II VF rock will not be mined continuously or all at one time.  
252 A progressive reclamation plan will be implemented during stockpile construction so that exposure of the  
253 Type II VF rock is limited. This will reduce the potential for the onset of low pH drainage and metals  
254 leaching. The reclamation plan will also result in progressive growth of the stockpile and subsequent  
255 progressive placement of the cover before the stockpile reaches its final configuration and size.

256  
257  
258  
259  
260  
261  
262  
263  
264  
265  
266  
267  
268  
269  
270  
271  
272  
273  
274  
275  
276  
277  
278  
279  
280  
281  
282  
283  
284  
285  
286  
287  
288  
289  
290  
291  
292  
293  
294  
295  
296  
297  
298  
299

The reclamation design criteria that have been developed provide for placement of a cover system over Type II VF rock within 30 months of placement in a stockpile. The 30-month criterion is based on the observed lag time before exposed Type II VF rock begins to create low pH conditions or leach metals. The Research and Productivity Council (RPC) conducted laboratory tests using humidity cells to determine that the lag time before development of low pH (drainage with pH less than 5.5) and metal leaching was at least 30 months (Golder 2012). The methods for humidity cell testing generally followed ASTM standards (ASTM D5744-96)<sup>4</sup>, which tend to accelerate metal-mine rock weathering rates. As a result, actual time before commencement of low pH conditions or metals leaching from the Type II VF rock would likely be longer than the 30-month lag time estimated by the humidity cell testing. Nevertheless, placement of the cover over the stockpile will begin prior to 30 months to avoid conditions that could result in generation of low pH conditions or the leaching of metals.

Time Frame

The proposed Project is expected to meet the Peter Mitchell Mine’s Main Pit area ore requirements for five to ten years. These requirements are consistent with the development plan for an orderly progression of mining iron ore over the life of the mine. Mining activities are scheduled to begin in the proposed Project area as soon as possible in 2014 upon receipt of required permits. Due to the progressive nature of mining activities, surface material must be removed first followed by removal of VF rock and BIF rock prior to accessing the underlying ore horizons. Typical mining schedules will include 1-1.5 million long tons of surface overburden stripping per year in the UPL progression. The Peter Mitchell Mine has sufficient stockpile capacity to handle the surface overburden.

Reclamation

Overall mine reclamation will be ongoing and will follow reclamation regulatory obligations described in the current Permit to Mine. Moreover, Northshore will consult with the Laurentian Vision Partnership, a regional coalition of mining, governmental, business and community interests that promotes the development of productive post-mining landscapes on the Mesabi Iron Range, for additional input on reclamation goals. Final reclamation plans will comply with MNDNR reclamation regulations.

Proposed Project BIF and Type I VF rock will be stockpiled in mined-out areas of the active pit. Proposed Project lean ores and rock will be stockpiled in mined-out areas of the active pit. Stockpiles will not disturb any new lands outside of the footprint of the proposed Project UPL. Specific considerations for the Type II VF stockpile have already been discussed above.

Surface stripping material will be placed on final stockpiles, which will be benched and reclaimed in accordance with current MNDNR reclamation standards. The Type II VF stockpile will be reclaimed using shallow-rooted grass species, to avoid root penetration into the stockpile cover. Other non-Type II VF stockpiles will be reclaimed to develop mixed habitats of hardwood and coniferous wooded areas, and open grasslands. Northshore, as an active member of the Laurentian Vision Partnership, has been and will continue to work with the Partnership to design and meet the reclamation goals for the site.

---

<sup>4</sup> Details on the deviations from the humidity cell testing method ASTM D5744-96 can be found in Appendices D and E of Golder, 2012.

300 Wetland Mitigation

301  
302 The proposed Project would impact wetlands beyond the limits of currently permitted wetland mitigation.  
303 Northshore will address these additional wetland impacts through amendments to its existing Wetland  
304 Replacement Plan (dated March 2004 and approved by the MNDNR on August 10, 2006) and through  
305 amendments to its Clean Water Act 404 Permit #2005-1500-TWP, including CWA Section 401  
306 certification requirements. See Item 11 for details on wetlands.

307  
308 Existing Watersheds

309  
310 Northshore's Peter Mitchell Mine resides on the south slope of the Giants Range, and straddles two major  
311 watershed divides, at approximately the mid-point of the current pit. The southwest half of the mine  
312 drains to the Lake Superior Basin, via the St. Louis River watershed. The northeast half of the mine drains  
313 to the Rainy River Basin, via the Rainy River Headwaters watershed. Figure 5-1 shows the major  
314 watershed divides in the region. Note that the major watershed divide bisecting the center of the pit as  
315 shown in Figure 5-1 is based on the approximate areas of the pit dewatered to each watershed. The  
316 watershed pillar that historically separated the two watersheds was removed under a MNDNR permit, and  
317 the divide is currently maintained by the placement and operations of the pit sumps. After closure, when  
318 dewatering ceases, the entire pit footprint will be within the Rainy River Headwaters watershed (Barr  
319 2008).

320  
321 The specific area in which the proposed UPL Progression and Type II VF Stockpile lie is entirely within  
322 the Rainy River Basin. No part of the proposed Project drains to the Partridge River or other parts of the  
323 St. Louis River watershed or Lake Superior Basin. Historically, the land on which the proposed Project  
324 lies was part of the Langley Creek watershed. Therefore, during active mining, water from the local  
325 subwatersheds of the proposed Project will drain to existing sumps and be pumped to Langley Creek,  
326 which reports to the Dunka River, and eventually to the Rainy River Headwaters watershed. Because of  
327 water quality management practices that require transfers within the pit, occasionally runoff and seepage  
328 may be moved to a sump that discharges to Unnamed Creek or SD-002, both of which also report to the  
329 Dunka River. Figure 6-7 shows the local subwatersheds draining to the pit in the immediate vicinity of  
330 the proposed Project, as delineated for the purpose of estimated inflow to the pit. These were mapped and  
331 labeled by Golder as subwatersheds A, B, and C, with subwatershed A the largest of the three. Runoff  
332 from the Type II VF stockpile will flow into an existing sump in subwatershed A. Water pumped from  
333 the sumps will continue to be subject to NPDES permitted outfall limits, to help meet water quality  
334 standards. The existing NPDES limits would not be exceeded as a result of the project.

335  
336 Figure 6-7 also presents the subwatershed area tributary to Langley Creek that does not drain to the pit  
337 under existing conditions and for the proposed project (based on the current pit extent and data included  
338 in Barr 2008). The project reduces the surface area tributary to Langley Creek by approximately 2.6 to 5  
339 percent of the existing surface watershed. The area removed from the Langley Creek watershed becomes  
340 tributary to the pit sumps, which are dewatered to Langley Creek and to the Unnamed Creek associated  
341 with SD-002 (not the same Unnamed Creek as the pit lake outfall). With the exception of occasional  
342 water management practices, the project is entirely contained within the Langley Creek watershed; no  
343 substantial hydrologic impacts to the pit lake outfall Unnamed Creek are anticipated until final pit closure.  
344 Note that the surface watersheds for the proposed Project differ from the watersheds anticipated at pit  
345 closure, which is presented in the *Long Range Hydrology Study* (Barr 2008). However, the southern edge  
346 of the proposed UPL is consistent with the final pit footprint that was the subject of the 2008 Barr study.  
347 In final closure, the pit lake will become tributary to Unnamed Creek, resulting in hydrologic impacts to



348 Unnamed Creek at that time. Figure 6-8 presents the watersheds to Langley Creek and Unnamed Creek in  
349 final pit closure. Note that the project area is entirely contained within the footprint of the pit lake in final  
350 closure.

351  
352 Watershed Reclamation

353  
354 Long term watershed reclamation concepts for the mine have been established and approved by the  
355 MNDNR (MNDNR 2011). The concepts involve alteration of the Langley Creek, Partridge River and  
356 Dunka River watersheds and mitigation including development of a pit lake with aquatic habitat  
357 enhancement. Aquatic habitat enhancement would be accomplished through strategic in-pit placement of  
358 overburden and waste rock. The long term watershed reclamation concepts are intended to meet MNDNR  
359 and Great Lakes Basin Compact agreement for developments that preceded the Compact.

360  
361 Northshore Mining's reclamation plan is a result of a MNDNR permit that allowed the removal of an in-  
362 pit watershed pillar. That permit was contingent on a watershed mitigation plan that requires the pit to be  
363 reclaimed to a higher standard than those mandated by the MNDNR Taconite Mineland Reclamation  
364 rules with an emphasis on creating aquatic habitat. Foremost among these new requirements is the  
365 stipulation that a minimum 20% of the final pit lake area comprises littoral zones. These are the shallow  
366 portions of a lake that support a disproportionately large amount of plant and animal life compared to the  
367 deeper sections of a lake. Northshore is able to deposit part of its mined material back into the pit after  
368 the ore has been mined out. This allows a degree of control over the shape and depth of the final  
369 shoreline and by extension enables the mine to build large littoral zones into the final reclamation plan  
370 (Figure 6-9). Other parts of the reclamation plan include but are not limited to: the construction of islands  
371 for bird habitat, areas for fish spawning, public access to the lake (post-closure) and flooding organic  
372 debris to aid in the initiation of biological productivity.

373  
374 The concept for the watershed reclamation plan was initially proposed in a 2008 *Long Range Hydrology*  
375 *Study* prepared for Northshore by Barr Engineering ( Barr 2008). The plan has further evolved through  
376 Northshore's engagement of the Laurentian Vision Partnership involving the MNDNR University of  
377 Minnesota Landscape and Design Department and others with the focus on pit lake aquatic enhancement.  
378 Further details of the concepts are provided below as well as the watershed changes associated with the  
379 proposed project.

380  
381 After mine closure, water from the entire mine, including the proposed Project, will flow into the pit lake,  
382 creating a deep aquatic habitat with at least of the pit lake area having 20% littoral zones. The pit will be  
383 flooded to approximately 1,500 feet above mean sea level, and ultimately discharge to the Dunka River  
384 via the Unnamed Creek tributary located on the east end of the mine pit. These actions are consistent with  
385 the watershed mitigation plan approved by MNDNR on February 11, 2011 (MNDNR 2011).

386  
387 After mine closure, the current stream characteristics of Langley Creek are likely to change, because  
388 discharge from the pit sump to the creek will end. The channel may widen, and there may be loss of fish  
389 habitat. The changes to the current stream characteristics of Langley Creek estimated in closure include  
390 the incremental impact of the proposed Project, which is a small step in pit progression relative to what is  
391 presented in the *Long Range Hydrology Study*. Hydrologic impacts in post-closure are presented in the  
392 *Long Range Hydrology Study* (Barr 2008) and include an overall reduction in the Langley Creek  
393 watershed area of 46 percent and on overall increase in the Unnamed Creek watershed area of 450  
394 percent, relative to existing conditions. The impact of the proposed project on the Langley Creek  
395 watershed is approximately six percent of the total Langley Creek watershed impact estimated in the *Long*

**Northshore Mining Company Progression of the Ultimate Pit Limit  
Public Review EAW 09/02/14**

396 *Range Hydrology Study* (Barr 2008), and approximately three percent of the total impact to the Unnamed  
397 Creek watershed, relative to current conditions. Moreover, the proposed Project will not augment or  
398 magnify the expected changes to Langley Creek or Unnamed Creek stream characteristics post-closure  
399 beyond what is presented in the *Long Range Hydrology Study*, as the area of the proposed UPL  
400 progression is included in what is assumed will be the pit lake in closure (see Figure 6-8).

401  
402 c. *Project magnitude:*  
403

<b>Area</b>	<b>Acreage</b>
Mine Area:	~108.33 Acres
Stockpile Area:	~153 Acres*
Linear project length	NA ‡
Number and type of residential units	0
Commercial building area (in square feet)	0
<b>Total Proposed Project Acreage</b>	<b>~261.33 Acres*</b>

404  
405 \*Note: The UPL progression is 108.33 acres, representing new, currently un-mined area. The 153-acre  
406 Type II VF stockpile will be located within the existing mine pit. As a result, the total proposed Project  
407 acreage is 261.33 acres. However, only the UPL progression acreage will be new mining area outside of  
408 the existing pit.

409 ‡ This is a non-linear project.

410  
411 d. *Explain the project purpose; if the project will be carried out by a governmental unit, explain the*  
412 *need for the project and identify its beneficiaries.*  
413

414 The purpose of the UPL progression is to access additional ore reserves. Current economic evaluation of  
415 the ore reserves requires the progression of the current UPL, consistent with Northshore’s development  
416 plan for orderly progression of mining ore within the Peter Mitchell Mine.

417  
418 The purpose of the proposed Project’s Type II VF stockpile is to segregate rock types and minimize  
419 contact of groundwater and runoff with the stockpiled Type II VF rock.

420  
421 e. *Are future stages of this development including development on any other property planned or*  
422 *likely to happen?* Yes No  
423 *If yes, briefly describe future stages, relationship to present project, timeline and plans for*  
424 *environmental review.*  
425

426 The box for Item 6e has been checked “yes,” but only with regard to the UPL progression aspect of the  
427 proposed Project. The UPL progression is a stand-alone project that is expected to satisfy the Peter  
428 Mitchell Mine Main Pit mining requirements for five to ten years, depending on production requirements.  
429 There are no other stages planned that are directly related to achieving the objectives of the UPL  
430 progression. Nevertheless, the proposed Project is located on an active mining site. Part of the long-term  
431 plan for the Peter Mitchell Mine is to continue to develop the mine to the south and west. However, no  
432 specific plans have been developed for potential future progression of the ultimate pit boundary.  
433 Therefore, although additional progressions within the Mine are expected in the future, there will be no  
434 “future stages” of the Project proposed here.  
435

**Northshore Mining Company Progression of the Ultimate Pit Limit  
Public Review EAW 09/02/14**

436 There will also be no future stages of the Type II VF stockpile aspect of the proposed Project. The Type  
437 II VF stockpile is only designed and intended to address Type II VF materials associated with this  
438 particular pit progression. There will be no future additions made to the Type II VF stockpile.  
439 Northshore will address separately the presence of any Type II VF materials encountered in any future pit  
440 progressions. The need for environmental review of such efforts also will be evaluated when and if such  
441 materials are identified in future proposed progressions.

442  
443 *f. Is this project a subsequent stage of an earlier project?*  Yes  No  
444 *If yes, briefly describe the past development, timeline and any past environmental review.*  
445

446 The box for 6f has been checked “yes,” but again only with regard to the UPL progression aspect of the  
447 proposed Project. As its name implies, the UPL progression will be an extension of mining efforts that  
448 have existed for decades at the Peter Mitchell Mine.

449  
450 The Stockpile aspect of the proposed Project, however, is not a “subsequent stage of an earlier  
451 project”. In 2006, Northshore stockpiled materials blasted during the Reserve Mining bankruptcy period  
452 through an approved amendment to Northshore’s Permit to Mine. This blasted rock included some Type  
453 II VF materials. The Proposed project will mark the first time Northshore has encountered in situ Type II  
454 VF materials as part of its own mining activities at the Peter Mitchell Mine, which is why Northshore has  
455 developed and submitted its Type II VF Stockpile Plan. Stockpiles created pursuant to that Plan for Type  
456 II VF material encountered during the proposed Project will be separate and distinct from the previous  
457 stockpiling of Reserve Mining blasted material and will not be “subsequent stages” of that previous  
458 stockpile.

459  
460 **7. Cover types:** *Estimate the acreage of the site with each of the following cover types before and after*  
461 *development:*  
462

Cover type	Acres Before	Acres After	Cover type	Acres Before	Acres After
Wetlands	62.83	0	Lawn/landscaping	0	0
Deep water/streams	0	0	Impervious surface	0	0
Wooded/forest	7.62	0	Stormwater Pond	-	-
Brush/Grassland	29.12	0	Barren Land	8.76	0
Cropland	-	-	Other (Mined)	153.00 <sup>a</sup>	261.33 <sup>b</sup>
			<b>TOTAL</b>	<b>261.33</b>	<b>261.33</b>

**Northshore Mining Company Progression of the Ultimate Pit Limit  
Public Review EAW 09/02/14**

463 <sup>a</sup> Represents the 153-acre footprint of the proposed Type II VF stockpile. This area is in the mine pit.

464 <sup>b</sup> Represents the proposed Type II VF stockpile (153.0 acres), plus the UPL progression (108.33 acres)

465

466 Land cover within the UPL progression is primarily wetland with minor amounts of forest, grassland, and  
467 barren land (i.e. roads). See Figure 7-1 for the National Land Cover Database (NLCD) mapping of land  
468 cover in the vicinity of the proposed Project. The proposed Project would convert all land cover types  
469 within the 108.33-acre UPL progression to use as an active mine. Northshore has an existing U.S. Army  
470 Corps of Engineers (USACE) Section 404 permit and Wetland Conservation Act (WCA) approval that  
471 allow the removal of most of the wetlands, with mitigation for replacement of the lost wetland area.  
472 Northshore has filed a separate joint Section 404/WCA permit application with USACE and with the  
473 MNDNR to allow for the removal of additional wetland acreage not covered under the existing permit.  
474 Wetlands are discussed in detail in Item 11.

475

476 Land use within the Type II VF stockpile location is currently active mine land.

477

478 **8. Permits and approvals required:** *List all known local, state and federal permits, approvals,*  
479 *certifications and financial assistance for the project. Include modifications of any existing permits,*  
480 *governmental review of plans and all direct and indirect forms of public financial assistance*  
481 *including bond guarantees, Tax Increment Financing and infrastructure. All of these final decisions*  
482 *are prohibited until all appropriate environmental review has been completed. See Minnesota Rules,*  
483 *Chapter 4410.3100.*

484

<u>Unit of government</u>	<u>Type of application</u>	<u>Status</u>
485 MNDNR	Permit to Mine	Current Permit /Amendment Pending
486 USACE	Clean Water Act Sec. 404	Current Permit /Addendum Pending
487 MNDNR	Wetland Conservation Act	Current Permit /Addendum Pending
488 MNDNR	Water Appropriations	Current Permit Sufficient
489 MPCA	NPDES	Current Permit Sufficient
490 MPCA	Clean Water Act Sec. 401	Certification Pending for Project

492

493 **Cumulative potential effects may be considered and addressed in response to individual EAW Item**  
494 **Nos. 9-18, or the RGU can address all cumulative potential effects in response to EAW Item No. 19.**  
495 **If addressing cumulative effect under individual items, make sure to include information requested**  
496 **in EAW Item No. 19**

497

498 **9. Land use:**

499 *a. Describe:*

500 *i. Existing land use of the site as well as areas adjacent to and near the site, including parks,*  
501 *trails, prime or unique farmlands.*

502

503 The proposed Project and surrounding lands are designated for mining use within  
504 Northshore's existing Permit to Mine. There are no parks, trails, or prime or unique  
505 farmlands within or adjacent to the proposed Project.

506

507 *ii. Plans. Describe planned land use as identified in comprehensive plan (if available) and*  
508 *any other applicable plan for land use, water, or resources management by a local,*  
509 *regional, state, or federal agency.*

510

511 Lands within the proposed Project will be used for mining purposes.

512

513 *iii. Zoning, including special districts or overlays such as shoreland, floodplain, wild and*  
514 *scenic rivers, critical area, agricultural preserves, etc.*

515

516 The proposed Project is entirely within the City Limits of the City of Babbitt and is zoned  
517 as “Minerals Mining”.

518

519 *b. Discuss the project’s compatibility with nearby land uses, zoning, and plans listed in Item 9a*  
520 *above, concentrating on implications for environmental effects.*

521

522 The proposed Project would result in the conversion of approximately 108 acres of  
523 undeveloped land to mine use. The conversion is compatible with surrounding land uses,  
524 which include mining and associated access roads and is zoned accordingly.

525

526 *c. Identify measures incorporated into the proposed project to mitigate any potential*  
527 *incompatibility as discussed in Item 9b above.*

528

529 There are no land use incompatibilities resulting from the proposed Project, and mitigation  
530 would not be required.

531

## 532 **10. Geology, soils and topography/land forms:**

533 *a. Geology - Describe the geology underlying the project area and identify and map any susceptible*  
534 *geologic features such as sinkholes, shallow limestone formations, unconfined/shallow aquifers,*  
535 *or karst conditions. Discuss any limitations of these features for the project and any effects the*  
536 *project could have on these features. Identify any project designs or mitigation measures to*  
537 *address effects to geologic features.*

538 *b. Soils and topography - Describe the soils on the site, giving NRCS (SCS) classifications and*  
539 *descriptions, including limitations of soils. Describe topography, any special site conditions*  
540 *relating to erosion potential, soil stability or other soils limitations, such as steep slopes, highly*  
541 *permeable soils. Provide estimated volume and acreage of soil excavation and/or grading.*  
542 *Discuss impacts from project activities (distinguish between construction and operational*  
543 *activities) related to soils and topography. Identify measures during and after project*  
544 *construction to address soil limitations including stabilization, soil corrections or other*  
545 *measures. Erosion/sedimentation control related to stormwater runoff should be addressed in*  
546 *response to Item 11.b.ii.*

547

### 548 **Bedrock Geology**

549 Bedrock geology at the Peter Mitchell Mine can be viewed as a relatively simple set of rock layers. Giants  
550 Range granite forms the base and is exposed on the north side of the Peter Mitchell Mine. The Biwabik  
551 Iron Formation (BIF) and Virginia Formation (VF) lie unconformably on top of the Giants Range granite  
552 and generally dip to the southeast at 5 to 10 degrees, except in the eastern end of the formations where  
553 they are in close proximity to the overlying Duluth Complex. In those eastern areas, the BIF and VF dip  
554 as steeply as 30 degrees. Due to glacial erosion, the BIF is exposed under glacial till for a width of 0.5 to  
555 2 miles to the south of the Giants Range granite, and a band of VF is exposed farther south for a width of  
556 200 feet to several miles. The upper bedrock is Duluth Complex, which approaches the BIF at an oblique  
557 angle in the vicinity of the Peter Mitchell Mine, eventually cutting the BIF off a few miles to the east of  
558 the mine. Figure 10-1 and Figure 10-2 show the cross-section of these geological relationships and the

559 location of the cross-section extending across the UPL and south of the proposed pit progression. The  
560 UPL progression will impact only the BIF and the VF, which are described below:  
561

- 562 • BIF: Including the ore to be mined and overlying lean ore, the BIF rock is between 225 to 350  
563 feet thick within the UPL progression and is a thick-bedded, layered, sedimentary sequence. The  
564 gross mineralogy in the Eastern Mesabi Range (in which the Peter Mitchell Mine is located)  
565 largely consists of magnetite, quartz and iron-rich silicates. (Gunderson and Schwartz 1962 p.7).  
566 Iron content in the BIF ranges from 0% to greater than 30%. Analysis of iron content grades and  
567 processing characteristics are measured on a grid of exploration drillholes to determine which  
568 portions of the BIF can be economically mined as ore and sent to the Silver Bay plant for  
569 processing. BIF with low iron grades, or other poor processing characteristics, are stripped and  
570 placed in on-site stockpiles to allow access to underlying ore material.
- 571 • VF: The southward progression of the Peter Mitchell Mine requires the stripping and stockpiling  
572 of VF rock to access underlying BIF ore. In general, the VF comprises a sequence of argillite,  
573 siltstone, and greywacke, and contains trace amounts of sulfides. Pyrrhotite is the dominant  
574 sulfide within the VF with minor pyrite and chalcopyrite (Lucente and Morey, 1983; Severson  
575 and Hauck, 2008). In the vicinity of the Peter Mitchell Mine, the VF can generally be described  
576 as a somewhat laminated, fine-grained, light gray quartzose hornfels that is locally rich in biotite  
577 (Gunderson and Schwartz, 1962 p. 68). The VF exposed in the southern high wall of the Peter  
578 Mitchell Mine Main Pit, and as intersected by exploratory drilling, includes diabase sills,  
579 metasediments, and bedded VF (Golder, 2012). The term metasediments is used by Northshore  
580 to describe a variety of metamorphic textures that occur within VF rock in close proximity to the  
581 Duluth Complex. These textures are generally not continuous from drillhole to drillhole, but  
582 define rock of similar quartz / biotite composition. In the vicinity of the Peter Mitchell Mine, a  
583 variety of VF referred to as “bedded pyrrhotite” occurs which has a significantly higher sulfur  
584 content than other VF rock units. No occurrences of bedded pyrrhotite have been identified by  
585 exploratory drilling in the project area. Diabase sills appear locally within the Peter Mitchell  
586 Mine pit as basal sills of highly variable thickness (Grout and Broderick, 1919; Severson and  
587 Hauck, 2008; Severson, 1991) and consist of mafic amphibolites and metabasalts that are  
588 primarily fine- to medium-grained in texture, with minimal local coarse-grained texture.  
589

590 Northshore has completed extensive characterization of potential VF rock stockpiling effects in  
591 cooperation with state regulatory agencies and following industry best practices. In 2004, a classification  
592 system, based on characterization results, was proposed to and later utilized by MNDNR for identifying  
593 and distinguishing VF rock at the Peter Mitchell Mine site, according to sulfur content and neutralizing  
594 potential (Golder, 2013). MNDNR has not formally approved the classification criteria, but has  
595 acknowledged the classification system by referencing it in permit amendments that MNDNR has granted  
596 to Northshore<sup>5</sup>. The VF classification, as defined in the Virginia Formation Development Plan  
597 (Northshore, 2004), is as follows:  
598

---

<sup>5</sup> An example of MNDNR utilization of the VF classification is in a March 24, 2006 letter approving a PTM UPL amendment from Steve Dewar, MNDNR Mineland Reclamation Field Supervisor (at the time), to Doug Halverson at Northshore.

- 600 ○ Type I VF: Blast patterns containing Virginia Formation rock with whole rock sulfur  
601 content of less than 0.20 weight percent and NPR<sup>6</sup> greater than or equal to 3 for the  
602 pattern averages.
- 603 ○ Type II VF: Blast patterns containing Virginia Formation rock with whole rock  
604 sulfur content of greater than or equal to 0.2 weight percent and less than 1.0 weight  
605 percent sulfur, or with a NPR of less than 3.
- 606 ○ Type III VF: Blast patterns containing Virginia Formation rock with sulfur content  
607 of greater than 1 weight percent. Type III VF will not be uncovered during this  
608 proposed project.

609 Type I VF generally occurs at the base of the VF, directly above the BIF, and is composed of a mixture of  
610 VF rock, including the diabase sills. Type II VF generally overlies the basal VF sills and is predominantly  
611 made up of VF metasediments. A histogram showing the percent sulfur in the VF materials is available in  
612 Figure 3-16 of the May 2013 Golder Report.

613  
614 Type II VF is expected to have significantly less potential to generate mineral fibers than Type I VF or  
615 BIF, because amphibole minerals present in the Virginia Formation are primarily associated with the  
616 diabase sills (Golder, 2012), which are generally categorized as Type I VF. In addition, the Virginia  
617 Formation is non-ore grade, so it would not be crushed and processed. Avoiding the crushing of Virginia  
618 Formation rock would result in a low potential for generation of mineral fibers.

### 619 **Surficial Geology**

620 Surficial materials are variable and include peats, glacial tills, water eroded glacial tills, and lake deposits  
621 (Jennings and Reynolds, 2005) associated with the Rainy Lobe glaciation. Peat lands are the primary  
622 surficial geology within the proposed UPL progression, especially within the western portion where they  
623 are interspersed with small bodies of open water. Glacial till within the UPL progression is generally  
624 clast-poor, variable in color, and consists of sand (21% to 38%), silt (29% to 38%), and clay (31% to  
625 41%). The clay within the glacial till is interpreted to be localized incorporation of lake sediment from  
626 ponded water along Giants Ridge. Some water eroded till within the UPL progression has a smoother  
627 surface expression with coarser grain clasts at the surface. Lacustrine sediments are also present and  
628 include a mix of silts, clays, and organic matter. These lacustrine sediments are interpreted to have been  
629 deposited by Glacial Lake Dunka, which likely also formed the smooth, wave-washed surfaces, and  
630 which drained to the north along the current location of the Dunka River (Stark, 1977).

631  
632  
633 The thickness of surficial materials is highly variable and depends on local bedrock topography, the  
634 morphology of glacial landforms, and the associated deposit. In areas where peat is the predominant  
635 surficial geology overburden thickness can extend greater than 50 feet (Jennings and Reynolds, 2005),  
636 whereas glacial till tends to extend to approximately 20 feet below the surface (Minnesota County Well  
637 Index).

### 638 **Groundwater**

639 Groundwater is present in surficial deposits under generally unconfined conditions with surface waters in  
640 the western portion of the Proposed UPL. Water also occurs in bedrock, primarily within fractures or  
641 weathered zones, and typically near the upper surface of the bedrock. The bedrock generally has  
642

---

<sup>6</sup> Neutralization potential ratio (NPR) is defined as the ratio of the acid neutralizing potential to the acid generating potential (ANP/AGP).

643 extremely low primary hydraulic conductivity and there is little to no yield of water unless secondary  
644 openings exist (Ericson et al., 1976; and Siegel and Ericson, 1980).

645  
646 Currently, unconfined groundwater drainage generally mimics surface water drainage, and within  
647 unconsolidated deposits is locally directed along relatively short flow paths toward the nearby surface  
648 water features in the surficial peat deposits. Mine features, bedrock, low permeability till, and lake  
649 deposits disrupt flow through the surficial deposits in some areas (Siegel and Ericson, 1980). Locally,  
650 groundwater from the UPL progression and the area immediately to the south flows into the pit, where it  
651 is mixed with runoff and seepage and pumped through collection sumps for discharge to Langley Creek.  
652 Refer to Item 11a(ii) for further information regarding groundwater resources. Because of water quality  
653 management practices that require transfers within the pit, occasionally runoff and seepage may be moved  
654 to a sump that discharges to Unnamed Creek or SD 002.

655

### 656 **Impacted Geologic Resources**

657 In order to access the underlying ore, the proposed Project will require the removal of 1 to 1.5 million  
658 long tons of surface materials and 7.9 to 8.4 million long tons of bedrock each year within the 108.33 acre  
659 UPL progression, for a total of 9.9 million long tons of surface materials and bedrock removed annually  
660 over a ten-year period. Impacts related to the removal of this material will occur immediately adjacent to  
661 the existing mine, thus these activities are effectively an extension of current mining activities. Mining  
662 activities and the subsequent stockpiling of lean ore and rock are described in Item 6.b. The total  
663 estimated quantities of bedrock that will be impacted and are required to be excavated as part of  
664 operational activities are included in Table 10-1.

665

### 666 **Surficial Materials**

667 Surficial impacts will include the removal of surface materials within the 108.33 acre UPL progression.  
668 Past removal of surface materials, including similar soil, peat and wetland soils during Peter Mitchell  
669 Mine operations, has not resulted in exceedances of NPDES permit limitations, other than for pH, which  
670 are being managed. Therefore, additional permit exceedances are not expected to occur with the UPL  
671 progression. The contribution of surface materials to pH is negligible; surface materials are segregated  
672 and stockpiled in order to manage and monitor runoff. All types of surface materials excavated from the  
673 UPL progression will be available for use in reclamation, with most material to be placed on final  
674 stockpiles, which will be benched and reclaimed in accordance with current MNDNR reclamation  
675 standards. Surface materials on lands outside the UPL progression will not be used or disturbed as part of  
676 the project.

677

### 678 **Bedrock**

679 Excavated bedrock not used for processing will be stockpiled and managed in a similar manner to that  
680 described in Item 6.b.

681

682 Because stockpiles will be placed in previously mined areas, they will not disturb any new lands outside  
683 of the UPL progression. As such, impacts to additional geological resources are negligible because no ore  
684 resources are present within or under the proposed stockpile areas.

685

686 Given the site stratigraphy and pit configuration, BIF, Type I VF, and Type II VF formations will all be  
687 exposed along the pit's southern high wall. At the conclusion of mining, Northshore estimates from block  
688 model and geologic configuration that an exposure of approximately 10.9 acres of Type II VF,  
689 corresponding to an approximately 55-foot thick layer running the length the southern pit wall  
690 (approximately 8,600 feet), will be exposed above the elevation of the pit lake.



691 VF was previously mined in the early 1980s by Northshore’s predecessor. The exposure of several VF  
692 outcrops allowed for the opportunity in 2002 and 2003 to observe weathering characteristics under natural  
693 conditions and to collect water quality samples from drainage impacted by VF exposures. The VF  
694 exposures had areas where precipitation would collect in ponds or sumps, providing locations to collect  
695 drainage samples for the investigation. If sampling locations that are within Northshore’s mining areas  
696 and that could flow to Langley Creek had been directly discharged offsite at the time of the investigation  
697 (2002-2003), the discharges would have consistently met the most stringent water quality standards  
698 applicable to Langley Creek (NPDES permit issued June 27, 2002). An exception is exceedances of total  
699 aluminum and total copper, which were limited to isolated, discrete events occurring at certain specific  
700 sampling locations and were not representative of overall typical conditions. Because wild rice has not  
701 been found to be present during recent wild rice surveys, the surface water quality sulfate standard for  
702 wild rice is not applied. The study’s detailed sampling location maps and collected water quality data are  
703 available in the Virginia Formation Development Plan (2004; revised 2008) submitted by Northshore to  
704 the MNDNR.  
705

706  
707 **Table 10-1. Mining Material Estimates<sup>1</sup>**  
708

Formation	Excavated Quantities (long tons)	Sulfur Content	Neutralization Potential <sup>2</sup>	Total Excavated Quantity (long tons)
Biwabik Iron Formation (BIF) Ore	81,000,000	NA	NA	81,000,000
Lean Biwabik Iron Formation (BIF) Rock	55,000,000	<0.2%	NA	94,000,000
Type I Virginia Formation (Type I VF)	13,703,000	<0.2%	≥ 3:1	
Type II Virginia Formation (Type II VF)	16,297,000 <sup>3</sup>	≥0.2% but <1%	< 3:1	
Surface Overburden	9,000,000	NA	NA	

- 709 1. Quantities of excavated units are from Northshore’s Permit to Mine Amendment application to the MNDNR dated April 12,  
710 2013.  
711 2. For VF material to be classified as Type I, the material must have a sulfur content AND neutralization potential that meets the  
712 restrictions in the above table. For VF material to be classified as Type II, the material can have either a sulfur content OR  
713 neutralization potential that meets the restrictions in the above table.  
714 3. The quantity of Type II VF includes the excavation of sills (6,571,000 long tons) and metasediments (9,727,000 long tons)  
715

716 **Soils and Topography**

717 Natural Resources Conservation Service’s (NRCS) Soils Survey Geographic Database SSURGO has  
718 identified soils within the UPL progression as Udorthents identified in soils mapping unit 1003B(Figure  
719 10-3). Specifically, the Udorthent soils are loamy and consist of cut and fill material from previous  
720 mining and development operations. In uplands soils may typically be derived from glacial till and  
721 contain rock fragments. Upper soil profiles are relatively coarse stony loams or sandy loams. The loamy  
722 soils have moderate permeability and erodibility. Wetland soils and soils associated with peat lands may  
723 also be present in low areas and include peat, muck, and mucky loam.  
724

725 Topography of the UPL progression is flat with little variability (<1% slope), especially in the western  
726 portion of the UPL progression where peat land areas occur within topographic depressions and contain  
727 small ponds of surface waters (Hobbs and Goebel, 1982).  
728

729 **11. Water resources:**

- 730 a. Describe surface water and groundwater features on or near the site in a.i. and a.ii. below.
- 731 i. Surface water - lakes, streams, wetlands, intermittent channels, and
- 732 county/judicial ditches. Include any special designations such as public waters,
- 733 trout stream/lake, wildlife lakes, migratory waterfowl feeding/resting lake, and
- 734 outstanding resource value water. Include water quality impairments or special
- 735 designations listed on the current MPCA 303d Impaired Waters List that are
- 736 within 1 mile of the project. Include DNR Public Waters Inventory number(s), if
- 737 any.

738 Surface water resources in the vicinity of the proposed Project include lakes, streams, and wetlands as

739 identified in Figure 11-1. The surface water resources, and their classifications per Minnesota Rules Ch.

740 7050.0140, are outlined in Table 11-1.

741 **Table 11-1. Surface Water Resources in the Proposed Project Area**

742

743

Surface Water	Public Waters Inventory # (Kittle Numbers)	Classification
Argo Lake	69-53	Class 2B, Class 3C, Class 4A, Class 4B, Class 5 and Class 6
Iron Lake	69-152	
Langley Creek	NA (H-1-92-14-5; H-192-14-5-1)	
Dunka River	NA (H-1-92-14)	
Unnamed Creek	NA (H-1-92-14-1)	
Partridge River	NA (S-2-57)	

744

745 Argo Lake and Iron Lake are listed as MNDNR Protected (i.e. Public) Waters. There are no other

746 MNDNR Protected Waters within the vicinity of the proposed Project. Argo Lake and Iron Lake are

747 north-northwest of the northern edge of the Peter Mitchell Mine. Argo Lake is a 83-acre basin ~1,600 feet

748 from the pit edge, and Iron Lake is a 172-acre basin ~ 750 feet from the pit edge. The University of

749 Minnesota Lake Browser tool (U Minn 2013) shows that both Argo and Iron Lakes have clarity depths

750 ranging from ~2 to 3 meters. MNDNR has not assessed either lake for aquatic recreation or fish

751 consumption. Neither lake will be affected by the proposed Project.

752

753 Dunka River is a 17.4-mile long small river that at its closest approach is ~0.25 mile northeast of the east

754 end of the Peter Mitchell Mine. Most of the Dunka River is about one mile east of the mine. Partridge

755 River is an 11-mile long small river that at its closest approach is ~1.1 mile south of the south edge of the

756 Peter Mitchell Mine. Both rivers are warm-water streams, with generally broad, open channels, and

757 occasional narrow riffles and scattered boulder fields. The proposed Project will have no impact on the

758 Partridge River, as all operations discharges will be primarily to Langley Creek. No discharges from the

759 proposed Project will flow to Partridge River.

760

761 Langley Creek is a 3.9-mile long small-medium creek that at its closest approach is ~0.85 mile southeast

762 of the south edge of the Peter Mitchell Mine (Figure 11-2). Langley Creek flows into Dunka River. Over

763 most of its length, it is a well-defined, warm-water open channel, becoming shallow and narrow further

764 west. Finally, “Unnamed Creek” refers to two different water courses. Post-closure, “Unnamed Creek”

765 refers to a water course originating at the extreme northeast end of the pit and reporting to Dunka River.

766 This is the outfall of the post-closure pit lake, and all post-closure discharge will report to this “Unnamed

767 Creek”. During operations, “Unnamed Creek” refers to a water course near the southeast end of the pit,

768 originating at SD-002 and reporting to Dunka River via a series of wetlands. This is the operational SD-  
769 002 outfall.

770  
771 No impaired waters or special designations listed on the current MPCA 303(d) Impaired Waters List are  
772 located within 1 mile of the proposed Project. The proposed Project is located within the Langley Creek  
773 watershed as defined by current permitted discharges but is part of an overall pit expansion that will  
774 ultimately also impact the watershed of Unnamed Creek to the Dunka River, as described in the *Long*  
775 *Range Hydrology Study* (Barr 2008).

776  
777 There are a total of 62.83 acres of wetlands within the proposed project area. These wetlands are  
778 primarily forested/scrub-shrub types partitioned by internal mine roads (Table 11-2). Of these wetlands,  
779 approximately 50.74 acres are currently permitted for impacts under Section 404 through USACE. An  
780 additional 12.09 acres of wetland--shallow marsh (10.15 ac), alder thicket (1.21 ac), and shrub-carr (0.73  
781 ac--are not covered under the existing permit. Northshore will apply for a Section 404 permit for these  
782 impacts pending EAW approval. The removal of the additional wetland acreage will also require a permit  
783 amendment under the State Wetland Conservation Act (WCA). The approving authority for WCA  
784 permitting for these wetlands is the MNDNR Division of Lands and Minerals.

785  
786

**Table 11-2. Wetland Types within the Proposed Project Area**

Wetland Types Following Major Classification Systems <sup>1</sup>					
Eggers & Reed		USFWS Circular 39		Cowardin et al.	
Classification	Area (ac.)	Classification	Area (ac.)	Classification	Area (ac.)
Shallow marsh	20.40	Type 3	20.40	Palustrine emergent	20.40
Alder thicket	1.21	Type 6	20.90	Palustrine scrub-shrub	20.90
Shrub-carr	19.69				
Coniferous swamp	21.53	Type 7	21.53	Palustrine forested	21.53
Total	62.83	Total	62.83	Total	62.83

<sup>1</sup> Included in the total are 50.74 acres of wetlands that are currently permitted under Section 404 and WCA permits. The remaining 12.09 acres of the total will require Section 404 and WCA permits for their removal.

787  
788 Northshore contracted with Barr Engineering to conduct wild rice surveys in Dunka River, Langley Creek  
789 and Unnamed Creek during 2013, and no wild rice was found. A report on the wild rice surveys was  
790 prepared and submitted to the MPCA<sup>7</sup>. Wild rice was previously found in Dunka Bay of Birch Lake.

791  
792 *ii. Groundwater – aquifers, springs, seeps. Include: 1) depth to groundwater; 2) if*  
793 *project is within a MDH wellhead protection area; 3) identification of any onsite*  
794 *and/or nearby wells, including unique numbers and well logs if available. If*  
795 *there are no wells known on site or nearby, explain the methodology used to*  
796 *determine this.*

797  
798 Groundwater resources in the immediate vicinity of the proposed Project area include the following:

<sup>7</sup> Barr Engineering Company (Barr). 2013. Wild Rice Literature Review and 2013 Field Survey for the Peter Mitchell Mine. Technical Memorandum to Nathaniel Schroeder, Northshore Mining Company. December 11, 2013. p. 8-11.

Barr Engineering Company (Barr). 2011. Wild Rice Literature Review and 2011 Field Survey for the Dunka Mining Area. Technical Memorandum to Craig Hartmann, Cliffs Erie. December 20, 2011. p. 6-13.

- 799
- 800 • Surficial aquifers – These are present in the various unconsolidated glacial deposits above the  
801 rock surface. The depth to groundwater (i.e., water table elevation) in these aquifers generally  
802 mimics surface water drainage patterns, and groundwater flow is locally directed along relatively  
803 short flow paths toward the nearby surface water features and wetlands shown in Figure 11-1.  
804 Groundwater in the surficial aquifer immediately south of the proposed Project area flows into the  
805 mine pit, with the flow being constrained by the hydraulic conductivity of the materials.  
806 Groundwater will continue to flow toward the pit post-closure. Refer to “Discuss Effects to  
807 Surface Water and Groundwater from the Mine Water Discharge” in Item 11.b.i below for  
808 details.
  - 809 • Bedrock aquifers – The BIF is considered a usable groundwater resource along the Iron Range  
810 primarily because abandoned mine pits provide a storage reservoir adequate for municipal water  
811 supply. In addition, there is sufficient fracturing in some locations for individual residential well  
812 water supply. The VF is generally not considered an aquifer due to its low storage capacity.  
813 However, on a localized basis, there is groundwater within fractures or weathered zones, typically  
814 near the upper surface of bedrock.

815 Figure 11-3 shows wells recorded in the Minnesota County Well Index. All identified wells within the  
816 immediate vicinity of the proposed Project area are exploration or monitoring wells. As indicated on  
817 Figure 11-3, there are no residential wells identified in the Minnesota County Well Index in the  
818 immediate vicinity of the proposed Project. The proposed Project is not within a Minnesota Department  
819 of Health (MDH) wellhead protection area.

820

821 The bedrock groundwater level in the UPL progression is influenced by the elevation of water in the mine  
822 sumps, and the fact that the mine is actively dewatering those sumps. Groundwater in the bedrock  
823 adjacent to the mine flows into the mine pit because the sumps depress the static water level in the  
824 immediate vicinity of the mine. The nearest BIF well identified in the Minnesota County Well Index is  
825 approximately 15 miles from the UPL progression.

826

827 *b. Describe effects from project activities on water resources and measures to minimize or mitigate*  
828 *the effects in Item b.i. through Item b.iv. below.*

829

830 *i. Wastewater - For each of the following, describe the sources, quantities and composition*  
831 *of all sanitary, municipal/domestic and industrial wastewater produced or treated at the*  
832 *site.*

- 833 *1) If the wastewater discharge is to a publicly owned treatment facility, identify any*  
834 *pretreatment measures and the ability of the facility to handle the added water and*  
835 *waste loadings, including any effects on, or required expansion of, municipal*  
836 *wastewater infrastructure.*
- 837 *2) If the wastewater discharge is to a subsurface sewage treatment systems (SSTS),*  
838 *describe the system used, the design flow, and suitability of site conditions for such a*  
839 *system.*
- 840 *3) If the wastewater discharge is to surface water, identify the wastewater treatment*  
841 *methods and identify discharge points and proposed effluent limitations to mitigate*  
842 *impacts. Discuss any effects to surface or groundwater from wastewater discharges.*

843

844 The Peter Mitchell Mine produces sanitary wastewater, stormwater, miscellaneous industrial wastewaters  
845 and mine water. Each of these has treatment systems that are addressed under the existing NPDES/SDS  
846 permit.

847  
848 There will be no change to the sources, quantities or composition of the sanitary or industrial wastewater  
849 produced at the mine. The proposed Project will result in some changes to mine water produced at the  
850 proposed Project location. The proposed project will only affect mine water; therefore, the rest of this  
851 section describes mine water sources, quantity, composition, treatment methods, discharge points, and  
852 effluent limitations to mitigate impacts. It also discusses effects to surface and groundwater from the mine  
853 water.

854  
855 **Mine Water Management Overview**

856 During the operational life of the mine, the sources of mine water are precipitation runoff and  
857 groundwater inflows, which drain to the mine pit sumps. The sump water is discharged to receiving  
858 streams in accordance with the MNDNR water appropriation permit requirements to maintain base stream  
859 flow and NPDES permit discharge limits. These mine water sources would exist regardless of the  
860 implementation of the proposed Project.

861  
862 After the mine closes, sump pumping will stop and the pit water will fill to its runout elevation. The  
863 resulting pit lake will eventually overflow to Unnamed Creek and discharge to the Dunka River. Similar  
864 to the case of sump water, this pit lake overflow will occur regardless of whether the proposed Project is  
865 implemented. The specific nature of the pit lake design and overflow is subject to the closure and post-  
866 closure requirements of the Permit to Mine.

867  
868 Also, with the cessation of sump pumping, the flow to the receiving streams will be decreased because the  
869 loss of watershed from mining activities would no longer be mitigated by pumping. The flow of Unnamed  
870 Creek will initially decrease at closure, once pumping stops and the pit lake fills. Once the pit lake level  
871 reaches the outfall at Unnamed Creek, flow to the creek will increase, and will reach Dunka River via  
872 Unnamed Creek. An evaluation of the anticipated effect of the proposed Project on the quantity and  
873 quality of mine water is contained in the sections below for the operations and closure scenarios.

874  
875 Finally, the mine employs ongoing progressive reclamation practices in conjunction with sump water  
876 management to meet water quality discharge limits. The proposed Project will continue to employ these  
877 systems and practices, and will further supplement the current mine water management practices with the  
878 addition of the Type II VF stockpile design, management of a DNR-approved test plot program,  
879 supplemental sump water monitoring, and a contingency plan that would provide additional sump water  
880 management practices if necessary. Water quality is projected to meet applicable standards.

881  
882 **Quantity of Mine Water**

883 During operations, the mine water to be discharged from the proposed Project would flow to the Block 9  
884 Bn7 sump and the Block 15 Bn5 sump, shown on Figure 11-2. The quantity of water received at these  
885 sumps due to the proposed Project would primarily be from increased precipitation and runoff to the  
886 sumps as a result of mined watershed draining to the sumps, and secondarily from an increase in  
887 groundwater flowing into the proposed Project mine area. A minimal increase in runoff and groundwater  
888 inflow is expected due to the Project and is discussed further below. The size of the proposed Project is  
889 small relative to the size of the overall mine pit and therefore would contribute a relatively small change  
890 in the sump discharge.

891  
892 Most of the groundwater inflow into the existing pit is from the unconsolidated surficial deposits that lie  
893 on top of bedrock. This is similar to other pits in the area, such as the Dunka pit, where analyses of  
894 pumping records and pit water levels has demonstrated that nearly all of the groundwater inflows into the

895 pit are from the surficial deposits. Lowering the dewatering level in the pit is not expected to cause  
896 substantial increases in groundwater inflows because the deeper portions of the Biwabik Iron Formation  
897 are less fractured and therefore less permeable than the shallow portions. Furthermore, contributions of  
898 groundwater inflows from the Pokegama quartzite (to the north) and the Virginia Formation (to the south)  
899 will be negligible because these units have a substantially lower permeability than the Biwabik Iron  
900 Formation.

901  
902 The amount of the water currently discharged from the Block 9 Bn7 and Block 15 Bn5 mine pit sumps  
903 was calculated as part of the water quality evaluation study for the Type II VF Stockpile. The study used  
904 mine pumping records to estimate annual average discharge at 2629 gpm (Golder 2013). Modeling was  
905 then completed to estimate contributions from various sources, as shown in Table 11-3.

906  
907 In addition, as part of the water quality evaluations for the Type II VF stockpile design, upper and lower  
908 bound water balance conditions were developed to bracket possible water quality changes. However,  
909 these water balances were developed to assess the stockpile cover design and not the expected discharge  
910 rates from the sumps to Langley Creek during mining of the proposed Project. Therefore, in order to  
911 calculate the expected changes in water received by the sumps due to the proposed Project, the method  
912 employed in the 2008 Long-term Hydrology Study (Barr 2008) was used. This method approximates  
913 water yield change due to both surface water drainage changes and groundwater flow as a result of the pit  
914 development, based on actual flow monitoring of Langley Creek while mine discharges were occurring.  
915 The results of this calculation estimate the increase in annual average flow at the sumps to be on the order  
916 of 200 gpm, which would be added to the 2629 gpm under current conditions, or an approximately 8%  
917 increase in pumping rates. However, this increase is offset by reduction of the natural flow to Langley  
918 Creek as a result of the mining of the proposed UPL progression. Accounting for the elimination of the  
919 natural watershed area, the net change in flow to Langley Creek is estimated to be an average annual  
920 increase of 80 gpm, or a 2% increase in total flow in Langley Creek during operations.

921  
922 At closure, once mining ceases, all of the mine pit sumps will stop operating. All of the current and future  
923 Peter Mitchell Pit will drain to the pit lake and outflow to Unnamed Creek and then to Dunka River. The  
924 amount of water discharged through the pit lake at full development was estimated to be a maximum of  
925 21.4 cfs in the 2008 Hydrology Report. The proposed Project will not change this discharge estimate. The  
926 proposed pit expansion is approximately 3 percent of the total increase in drainage area to Unnamed  
927 Creek, relative to existing conditions.

928  
929 In addition, as part of the Type II VF Stockpile Design Study (Golder 2013), water quality evaluations,  
930 upper and lower bound water balance conditions were included in the design evaluations for the closed  
931 mine. These water balances assumed a pit lake watershed area on the order of one half the total pit area  
932 planned at closure, which approximates the current state of mine development without any further  
933 development. It also assumed that only a fraction of the water in the assumed pit lake would mix with the  
934 Type II VF stockpile seepage. Therefore the water quality evaluations assume a minimum amount of pit  
935 lake water available for dilution in the Type II VF stockpile design evaluation.

936  
937 Tables 11-3 and 11-4 show the water balances used in the Type II VF stockpile design evaluations that  
938 result in highest water quality impacts due to minimal mixing volume at the sumps and pit lake.  
939 Comparing these tables to the actual anticipated discharge estimated from the 2008 Long Term  
940 Hydrology Study shows that the flow values used in the water quality impact evaluations represent a  
941 lower than expected amount of water available for dilution, thereby representing an upper bound  
942 condition in the water quality impacts analysis discussed further below in this section.

943  
944  
945

**Table 11-3. Summary of Water Balance Model Predictions for Conditions during Operations, Compared with Existing Water Balance (All Flows shown as Average Flow over a Year)**

Modeling Scenario	Groundwater Inflow (gpm)	Disturbed Pit Subbasin Runoff (gpm)	Open Water Subbasin Runoff (gpm)	Upland Vegetation Subbasin Runoff (gpm)	Change in FRZ* Storage (gpm)	Predicted Stockpile Seepage (gpm)	Total (gpm)
"Current Conditions"; Calibration to 1999-2007	760	1452	375	47	-5	n/a	2629
Prediction of future water balance, assuming constant groundwater inflow	760	1412	350	31	0	0.46	2553

946 \*Fractured Rock Zone – the rock immediately adjacent to the mine pit boundaries that has been cracked  
947 as a result of standard mining activities, primarily blasting. Data summarized from Tables 3-5 and 3-6 in  
948 "Type II Virginia Formation Stockpile Plan" (Golder, 2013; tables revised in March 2014).  
949

950 **Table 11-4. Summary of Water Balance Model Predictions for Conditions Post-Closure (Following**  
951 **Full Pit Lake Development) (All Flows shown as Average Flow over a Year)**

Groundwater Inflow	Disturbed Pit Subbasin Runoff (gpm)	Open Water Subbasin Runoff (gpm)	Upland Vegetation Subbasin Runoff (gpm)	Change in FRZ* Storage (gpm)	Predicted Stockpile Seepage (gpm)	Direct Pit Lake Precip. (gpm)	Direct Pit Lake Evap. (gpm)	Total (gpm)
1779	1606	351	53	0	0.46	602	-497	3894

952 \*Fractured Rock Zone – see definition above. Data summarized from Table 3-7 in "Type II Virginia  
953 Formation Stockpile Plan" (Golder, 2013; tables revised March 2014).  
954

### 955 **Composition of Mine Water**

956  
957 A chemical mass balance model was constructed to predict a range of constituent concentrations in water  
958 reporting to a conceptual pit sump (during operations) and of the pit lake water (post-closure, following  
959 full development of the pit lake) after the proposed Project is implemented (Golder, 2013). As stated in  
960 the report:  
961

962 *The purpose of the model was to provide a tool to bracket viable engineering designs for the*  
963 *stockpile plan that will satisfy water quality criteria. The model was not intended to represent*  
964 *all physical and chemical processes nor provide precise predictions of water chemistry.*  
965

966 Inputs to the model were defined on the basis of an experimental test program (Golder, 2012), data from  
967 existing surface water chemistry, and established geochemical principles. Model assumptions were  
968 selected to bracket a range of potential conditions. The model runs for during-operation conditions were  
969 performed under two sets of scenarios, one in which groundwater inflow into the pit is assumed to be the  
970 same as current conditions, and a second set of scenarios where the groundwater inflow is assumed to

971 increase due to deepening of the pit in the future. All three scenarios (two during-operation scenarios and  
972 one post-closure scenario) are executed using six different sets of assumptions, resulting in 18 different  
973 model runs. The six sets of assumptions are outlined in Table 11-5.

974  
975

**Table 11-5. Sets of Assumptions Used in Model Scenarios**

Scenario	Humidity cell(s) used to determine stockpile concentration limits <sup>1</sup>	Seepage % of Annual Precipitation
1	NSM-HC10 Scaled, 0.15%S	0.21%
2	NSM-HC10 Scaled, 0.15%S	0.45%
3	Composite Scaled, 0.24%S (weighted avg)	0.21%
4	Composite Scaled, 0.24%S (weighted avg)	0.45%
5	NSM-HC17 Scaled, 0.42%S	0.21%
6	NSM-HC17 Scaled, 0.42%S	0.45%

<sup>1</sup> The approach used in this evaluation included developing a range of stockpile seepage concentrations through geochemical modeling of the humidity cell effluent chemistries to establish more reasonable stockpile seepage concentrations. Humidity cell effluent chemistries were scaled upward to account for the relatively high water to rock ratio and flushing rate in the laboratory conditions relative to field conditions. Scaling was performed using a computer based geochemical thermodynamic equilibrium model (Golder 2013).

976 Of these, the scenario that would predict the greatest potential impact from the proposed Project is the  
977 during-operations scenario, which assumes that the volume of water flowing into the pit in the future is  
978 the same as current conditions, using the set of assumptions listed as #4 in Table 11.5. This represents an  
979 “upper bound” on the potential impact from the proposed Project, because it brackets a condition with the  
980 highest concentration limits predicted for the stockpile drainage along with the highest infiltration rates.  
981 This upper bounds scenario (along with the other scenarios run for conditions during operations with  
982 constant groundwater inflow) does not reflect the dilution that would result from additional water flowing  
983 into the pit if groundwater inflow increases because of pit deepening.

984

985 The numeric water quality predictions at the sump are not directly representative of water quality at a  
986 current or future discharge location (either with or without the Proposed Project), because:

- 987 1) The surface water quality data that were used to define inputs into the chemical mass balance  
988 were derived from water samples collected around the mine site during the time period 2004-  
989 2008, and do not precisely match all constituent concentrations from the most recent surface  
990 water quality data set. The 2004-2008 surface water quality data was used for the chemical mass  
991 balance model and not the most recent data because this is the data that was available at the time  
992 that the chemical mass balance was developed. The process of developing the stockpile plan was  
993 initiated in early 2008.
- 994 2) It is current practice to transfer mine sump water between sumps and/or retain mine sump water  
995 prior to discharge for the purpose of mitigating potential impacts of discharge. Pumping and/or  
996 retention of mine sump water can be performed to promote particulate settling and clarification,  
997 lower unionized ammonia concentrations, and/or moderate pH of the water. The potential  
998 transfer and/or retention of mine sump water was not included in the chemical mass balance.



999 This practice represents an additional level of mitigation that could be applied after the inflows  
1000 report to the first sump.  
1001

1002 While the methodology used in the chemical mass balance model remains sound, given the factors listed  
1003 above, the modeled water quality at the sump does not directly indicate the future quality of water being  
1004 discharged from the site as a result of the proposed Project. A comparison of the quality of water  
1005 discharged with and without the proposed Project is made by using the results of this chemical mass  
1006 balance model (Golder, 2012) to identify the percent change in constituent concentrations attributed to  
1007 the Project (as indicated by the chemical mass balance results). This percent change is applied to the most  
1008 current water quality measurements observed at the active permitted discharge location (SD005) (See  
1009 Figure 19-1). Table 11.6 summarizes the predicted water quality at a future pit sump location both with  
1010 and without the contribution from the Type II VF stock pile drainage (as indicated from the upper bounds  
1011 scenario of the chemical mass balance model), as well as the percent change in constituent concentrations  
1012 that results from this drainage. Water quality observed at discharge location SD005 during 2013 is  
1013 summarized in Table 11.7, along with projected percent change due to the proposed Project, and the  
1014 resulting projected water quality at SD005. To calculate the minimum, maximum, and average from the  
1015 SD005 water quality monitoring results, data that were below the reporting limit were substituted with  
1016 half of the reporting limit for that parameter. This results in values above zero for all calculations, even if  
1017 concentrations were below the reporting limit for all sampling events for the period used in this analysis.  
1018 Potentially applicable water quality standards are shown in Table 11-8.  
1019

1020 **Table 11-6. Predicted Water Quality at In-Pit Sump Location, With and Without Proposed**  
1021 **Project, Based on 2013 Golder Report<sup>1</sup>**

Parameter	Units		Without the Proposed Project	With the Proposed Project <sup>2</sup>	Projected % change due to Proposed Project
Aluminum, Total	µg/L	Minimum	43	44	2%
		Maximum	93	110	18%
		Average	72	80	11%
Arsenic, Total	µg/L	Minimum	4.6	4.6	0%
		Maximum	10	10	0%
		Average	8.8	8.9	1%
Cobalt, Total	µg/L	Minimum	0.56	0.72	29%
		Maximum	1.6	4.7	194%
		Average	1	2.4	140%
Copper, Total	µg/L	Minimum	1.1	1.2	9%
		Maximum	2.5	4.5	80%
		Average	1.8	2.7	50%
Hardness, Total	mg/L	Minimum	112	113	1%
		Maximum	137	138	1%
		Average	132	133	1%
Iron, Dissolved	mg/L	Minimum	0.44	0.46	5%
		Maximum	0.88	1.1	25%
		Average	0.79	0.89	13%

**Northshore Mining Company Progression of the Ultimate Pit Limit  
Public Review EAW 09/02/14**

Parameter	Units		Without the Proposed Project	With the Proposed Project <sup>2</sup>	Projected % change due to Proposed Project
Nickel, Total	µg/L	Minimum	1.3	2.5	92%
		Maximum	7	29	314%
		Average	3.8	14	268%
Sulfate, Total	mg/L	Minimum	31	31	0%
		Maximum	43	45	5%
		Average	42	43	2%
Zinc, Total	µg/L	Minimum	5.2	5.9	13%
		Maximum	10	22	120%
		Average	7	13	86%

1022  
1023  
1024  
1025  
1026  
1027  
1028  
1029  
1030  
1031

<sup>1</sup>Predicted water quality, both with and without proposed Project, are taken from the modeled scenario that indicates the largest change due to the proposed Project. This scenario represents conditions during operations, assuming low pH stockpile drainage, constant groundwater inflow to the pit, and that 0.45% of annual precipitation infiltrates the stockpile cover.  
<sup>2</sup>Water quality predictions for “with proposed Project” conditions are summarized from Table A-3A in “Type II Virginia Formation Stockpile Plan” (Golder, 2013). Water quality predictions for “without Proposed Project” are taken from Table A-3A Supplement; provided by Golder on March, 2014 (Golder 2014b).

**Table 11-7. Comparison of 2013 SD 005 Monitoring Results and Projected Future Water Quality Based on 2013 Golder Report**

Parameter	Units		Existing NPDES Permit Limit <sup>1</sup>	SD 005 Monitoring Results <sup>1</sup>	Projected % Change due to Proposed Project	Projected Future Water Quality at SD005	
Aluminum, Total	µg/L	Minimum	None	10	2%	10.2	
		Maximum		48.1	18%	56.9	
		Average		21.6	11%	24.0	
Arsenic, Total	µg/L	Minimum	None	7.2	0%	7.2	
		Maximum		27.7	0%	27.7	
		Average		14.9	1%	15.1	
Cobalt, Total	µg/L	Minimum	None	1	29%	1.3	
		Maximum		1	194%	2.9	
		Average		1	140%	2.4	
Copper, Total	µg/L	Minimum	Monitor Only	2.5	9%	2.7	
		Maximum		2.5	80%	4.5	
		Average		2.5	50%	3.8	
Hardness, Total	mg/L	Minimum	None	151	1%	152.3	
		Maximum		279	1%	281.0	
		Average		198	1%	199.5	
Iron, Dissolved	mg/L	Minimum	None	0.025	5%	0.03	
		Maximum		2.0	0.025	25%	0.03
		Average		1.0	0.025	13%	0.03
Nickel, Total	µg/L	Minimum	Monitor Only	2.5	92%	4.8	
		Maximum		2.5	314%	10.4	
		Average		2.5	268%	9.2	
Sulfate, Total	mg/L	Minimum	Monitor Only	66.3	0%	66.3	
		Maximum		150	5%	157.0	
		Average		90.4	2%	92.6	
Zinc, Total	µg/L	Minimum	None	5	13%	5.7	

**Northshore Mining Company Progression of the Ultimate Pit Limit  
Public Review EAW 09/02/14**

Parameter	Units	Existing NPDES Permit Limit <sup>1</sup>	SD 005 Monitoring Results <sup>1</sup>	Projected % Change due to Proposed Project	Projected Future Water Quality at SD005
	Maximum		5	120%	11.0
	Average		5	86%	9.3

1032

1033 <sup>1</sup>For potentially applicable future water quality standards refer to Table 11-8

1034 <sup>2</sup>To calculate the minimum, maximum, and average from the SD005 monitoring results, data that were below the reporting  
1035 limit were substituted with half of the reporting limit for that parameter. This results in values above zero for all calculations,  
1036 even if concentrations were below the reporting limit for all sampling events for the period used in this analysis.

1037

**1038 Identification of Mine Water Treatment Methods**

1039

1040 Potential treatment methods include physical treatment systems and management strategies. While the  
1041 direct seepage from the Type II stockpile will not be collected or monitored, there are six components to  
1042 the strategy to mitigate possible but unlikely impacts from the proposed Project:

1043

- 1044 • The Type II VF stockpile design will limit infiltration and thus water contact with Type II VF  
1045 material, thereby limiting potential for seepage.
- 1046 • A DNR-approved pilot test plot program will be implemented to demonstrate the hydrologic  
1047 performance of the cover system. The goal of the DNR-approved test plot program is to  
1048 replicate the Type II cover system on a field scale to evaluate whether it can meet  
1049 performance specifications under site conditions. The preliminary results of the test plot  
1050 program are currently under review by MNDNR (Golder 2014a).
- 1051 • All proposed Project mine water will flow to mine sumps for treatment by settling.
- 1052 • Type II VF contact mine water will mix with other water at the sumps (or within the pit lake).
- 1053 • Supplemental water quality monitoring consisting of increased frequency and/or water  
1054 quality parameters will be performed at locations SD004 and SD005 and at the in-pit sumps  
1055 that could potentially be affected by the stockpile seepage, as well as any surface discharge  
1056 locations receiving transfer water containing stockpile seepage. Water quality results for in-  
1057 pit sumps will be reported with those from SD004 and SD005. Figure 11-2 provides the  
1058 locations and nomenclature (150 sump, Blk9 Bn7 sump and SD004 and SD005) for the  
1059 sumps affected by the Type II stockpile seepage.
- 1060 • A mine water management contingency plan will be developed to respond to existing and  
1061 supplemental water quality monitoring results and address conditions that may have the  
1062 potential to affect effluent quality. This plan would include water transfers between sumps,  
1063 sampling and, if necessary, treatment for specific parameters.

1064

1065 Supplemental monitoring of water quality will be conducted prior to Type II VF stockpile development,  
1066 as well as following reclamation, at the established NPDES outfalls. Future supplemental monitoring will  
1067 complement current monitoring performed by Northshore in accordance with the Type II VF Stockpile  
1068 Plan and the existing NPDES/SDS Permit MN0046981 and any future permits. Supplemental monitoring  
1069 will occur monthly prior to stockpile construction to establish baseline chemistry, monthly during  
1070 stockpile development, and monthly thereafter during operations. This supplemental monitoring will  
1071 provide the basis for the mine water management strategy to ensure compliance with the NPDES effluent  
1072 limits.

1073

1074 **Identify Discharge Points**

1075  
1076 During operations, the primary discharge point for the proposed Project mine water is from mine pit  
1077 sumps to Langley Creek via NPDES permitted outfalls SD004 and SD005. Because of water quality  
1078 management practices, mine water is occasionally routed from the main sump to a sump that discharges  
1079 via a permitted NPDES outfall to Unnamed Creek. The frequency of this movement and the volume of  
1080 the re-routed mine water varies. However, the discharge of proposed Project mine water would be minor,  
1081 and the primary discharge point would be via the permitted NPDES outfall at SD-004. During the post-  
1082 closure period, after full development of the mine pit lake, the primary discharge point would be the  
1083 location of pit overflow into Unnamed Creek, which discharges to the Dunka River.

1084  
1085 **Identify Proposed Effluent Limitations to Mitigate Impacts**

1086  
1087 If necessary, to meet current and future NPDES effluent limitations, a mine water management  
1088 contingency plan will be developed to address conditions that may have the potential to affect effluent  
1089 quality. The contingency plan will be based on existing and supplemental water quality monitoring  
1090 results. The strategy will use the existing and supplemental monitoring results (as identified above) to  
1091 develop this plan, which would include water transfers between the sumps and possible treatment for  
1092 specific parameters. Such a strategy is currently employed to meet existing effluent limits.

1093  
1094 **Discuss Effects to Surface Water and Groundwater from the Proposed Project Mine Water**  
1095 **Discharge**

1096  
1097 The water and chemical mass balance models indicate that the mine water discharged to Langley Creek  
1098 from the proposed Project is predicted to increase some chemical constituents but will have minimal  
1099 impact in most cases. For constituents where the predicted percent increase is substantial, as with cobalt  
1100 and nickel, the modeling nonetheless predicts that the water concentrations will likely be below  
1101 applicable standards. The chemical mass balance from Golder (2012) indicates that constituent  
1102 concentrations in discharge to Unnamed Creek after closure are predicted to be less than their  
1103 concentrations during operations.

1104  
1105 The Proposed project will reduce the surface watershed area tributary to Langley Creek by approximately  
1106 2.6 to 5 percent of the current surface watershed area (see Figure 6-8). The area reduced from the surface  
1107 watershed will become tributary to the pit sumps, which are then discharged to Langley Creek. The net  
1108 change in total tributary area to Langley Creek, when dewatering is considered, is zero during mine  
1109 operation. Changes in the land surface may result in a net increase in total flow to Langley Creek during  
1110 operations, as the decrease in surface runoff will be offset by increased pit dewatering.

1111  
1112 Using the hydrologic methods for Langley Creek described in the *Long Range Hydrology Study* (Barr  
1113 2008), this land use change results in an estimated increase in flow in Langley Creek of approximately  
1114 100 gpm (0.2 cfs). The change in Langley Creek flow estimated using the methods from the *Long Range*  
1115 *Hydrology Study* (Barr 2008) is similar to the change in total water balance estimated by Golder and  
1116 presented in Table 11-3 (+100 gpm versus -80 gpm). The estimated change in flow due to the Project  
1117 corresponds to approximately 2 percent of the average annual flow in Langley Creek (Barr 2008). In  
1118 general, there are no anticipated hydrologic impacts to Unnamed Creek; however, due to existing mine  
1119 water quality management practices that require transfers within the pit, water that would normally  
1120 discharge to Langley Creek may on occasion be partially routed to a sump that discharges to Unnamed  
1121 Creek. The limited degree of transfer of water between the sumps, combined with a minimal change in

**Northshore Mining Company Progression of the Ultimate Pit Limit  
Public Review EAW 09/02/14**

1122 sump inflow would have a negligible impact on the sump discharge volume. By extension, there would be  
1123 a negligible effect on flow in Unnamed Creek.

1124  
1125 Hydrologic impacts to Langley Creek and Unnamed Creek at closure are presented in the *Long Range*  
1126 *Hydrology Study* (Barr 2008), but do not address the specific, incremental impacts of the proposed Project  
1127 on that final condition. At closure, dewatering to Langley Creek will cease, resulting in a 46 percent  
1128 decrease in watershed area relative to the current condition, and a decrease in average annual flow relative  
1129 to the current condition and to the Project condition of approximately 60 percent (i.e., the majority of  
1130 existing flow originates from pit dewatering). The proposed project accounts for approximately 6 percent  
1131 of the cumulative reduction in watershed area estimated in final closure (and by extension, a similar  
1132 reduction in flow) relative to existing conditions.

1133  
1134 The watershed tributary to Unnamed Creek will increase by approximately 450 percent in final pit  
1135 closure, relative to existing conditions. Flow in Unnamed Creek will increase at closure to six to seven  
1136 times the current flow, as the entire pit lake will drain to the Dunka River via Unnamed Creek (Barr  
1137 2008). The proposed project accounts for approximately 3 percent of the change in watershed (and by  
1138 extension, a similar increase in flow) relative to the current condition.

1139  
1140 At closure, the average annual flow in the Dunka River will increase by approximately 11 cfs, a 30  
1141 percent increase over the existing condition (Barr, 2008). These impacts are described in greater detail in  
1142 the *Long Range Hydrology Study* (Barr 2008), as approved by the MNDNR. Flow impacts at closure will  
1143 be mitigated with development of pit-lake littoral habitat area (as described in the Peter Mitchell Pit  
1144 Mitigation Plan).

1145  
1146 During operations, the proposed Project will not affect groundwater quality. Because of the depression of  
1147 the local water table caused by dewatering, all groundwater flows during operations will be towards the  
1148 mine pit and will be collected in the sumps, as shown conceptually on Figure 6-4 and in Figure 11-2.  
1149 There will be no post-closure effects to groundwater quality. Based on elevations of existing wetlands,  
1150 lakes, and streams, the entire post-closure pit lake will be surrounded by surface-water features with  
1151 elevations greater than the proposed pit lake elevation, and the pit lake will act as a groundwater sink, as  
1152 shown conceptually on Figure 6-5. The locations of lakes, streams, and wetlands are shown on Figure  
1153 11-1. The pre-mining topography in the region is shown on Figure 11-4. With the exception of the Dunka  
1154 River north-northeast of the pit (to which the pit lake surface outlet will flow), the regional surface water  
1155 features surrounding the pit are all at elevations greater than the proposed pit lake elevation. These waters  
1156 are approximately 100 feet higher than the proposed pit lake elevation in the immediate vicinity of the  
1157 proposed Project and are likely perched above the regional potentiometric surface by low-permeability  
1158 bottom sediments and low-permeability bedrock.

1159  
1160 The zone of influence (i.e., “cone of depression” of the water table) created by the mine pit during mining  
1161 and post-mining will undergo a southward shift associated with the proposed Project. This change will be  
1162 limited to the immediate vicinity of the proposed Project and the change in location in the zone of  
1163 influence will be approximately equivalent to the horizontal distance between the current pit wall and the  
1164 future pit wall location associated with the proposed Project. In general, the cone of depression will be  
1165 limited to the area of the Biwabik Iron Formation and will not extend substantially into the much lower  
1166 permeability bedrock of the Virginia Formation (to the south) and the Pokegama quartzite (to the north).  
1167 Wetlands are located near the current southern pit wall in the area of the proposed Project (Figure 11-1)  
1168 and are at elevations similar to pre-mining conditions (Figure 11-4), indicating that either the zone of  
1169 influence does not extend a significant distance from the pit or the surficial aquifer system is perched

**Northshore Mining Company Progression of the Ultimate Pit Limit  
Public Review EAW 09/02/14**

1170 above the bedrock aquifer system by low-permeability sediments and/or low-permeability bedrock and is  
1171 not adversely affected by pit dewatering.

1172  
1173 For sulfate, arsenic and hardness, the maximum potential increase in concentration resulting from the  
1174 proposed Project is less than 5%. Comparison of these potential standards to the projected water quality at  
1175 SD005 after the proposed Project (Table 11-7) indicates that for aluminum, iron, nickel, cobalt, copper,  
1176 and zinc, even though the proposed Project does contribute to the projected concentrations, the resulting  
1177 concentrations remain substantially below any potentially applicable water quality standards (Table 11-8).  
1178 This evaluation of potential effects due to the proposed Project is based on the chemical mass balance  
1179 scenario designed to provide an upper bound on Project impacts by compounding multiple assumptions,  
1180 each representing upper bound conditions. This is a during-operations scenario that assigned the highest  
1181 concentration limits (derived from the highest %S humidity cell #17), infiltration of 0.45% of annual  
1182 precipitation, and a constant volume of groundwater flowing into the pit. Under this scenario, the assumed  
1183 %S, infiltration and groundwater flow are all upper bound conditions. The maximum concentration for  
1184 this scenario would correspond to a period in winter when precipitation is at a minimum.

**Table 11-8. Potentially Applicable Water Quality Standards (for hardness-dependent metals hardness is 100 mg/L)**

Potentially Applicable Water Quality Standards					
Parameter	NPDES Permit <sup>1</sup> Limits		Dunka River <sup>2</sup> Water Quality Standards <sup>3</sup>		
	Average	Maximum	CS <sup>4</sup>	MS <sup>5</sup>	FAV <sup>6</sup>
Iron, ug/L (Dissolved)	1,000 <sup>7</sup>	2,000 <sup>7</sup>	None		
Aluminum, ug/L	To be assessed <sup>8</sup>		125	1,072	2,145
Copper, ug/L	To be assessed <sup>8</sup>		9.8 <sup>9</sup>	18 <sup>9</sup>	35 <sup>9</sup>
Cobalt, ug/L	To be assessed <sup>8</sup>		5.0	436	872
Zinc, ug/L	To be assessed <sup>8</sup>		106 <sup>10</sup>	117 <sup>10</sup>	234 <sup>10</sup>
Nickel, ug/L	To be assessed <sup>8</sup>		158 <sup>11</sup>	1,418 <sup>11</sup>	2,836 <sup>11</sup>
Arsenic, ug/L	To be assessed <sup>8</sup>		53	360	720
Sulfate <sup>12</sup> , mg/L	To be assessed <sup>8</sup>		N/A <sup>11</sup>		

1188  
1189 **NOTES:**  
1190 <sup>1</sup> NPDES/SDS Permit MN0046981, Surface Discharge Stations SD001, SD002, SD003, SD004, and SD005.  
1191 <sup>2</sup> Where Dunka River is a Class 2B, 3C, 4A, 4B, 5, and 6 water. Both Unnamed Creeks and Langley Creek flow to the Dunka  
1192 River and are also Class 2B, 3C, 4A, 4B, 5, and 6 waters.  
1193 <sup>3</sup> The most stringent of the Class 2B, 3C, 4A, 4B, 5, and 6 water quality standards are shown as applicable.<sup>4</sup> Chronic Standard  
1194 (CS); “the highest water concentration of a toxicant to which organisms can be exposed indefinitely without causing chronic  
1195 toxicity” (Minn. R. 7050.0218, Subp.3, I).  
1196 <sup>5</sup> Maximum Standard (MS); “the highest concentration of a toxicant in water to which aquatic organisms can be exposed for a  
1197 brief time with zero to slight mortality. The MS equals the FAV divided by 2.” (Minn. R. 7050.0218, Subp.3, T).  
1198 <sup>6</sup> Final Acute Value (FAV); “an estimate of the concentration of a pollutant corresponding to the cumulatively probability of 0.05  
1199 in the distribution of all the acute toxicity values for the genera or species from the acceptable acute toxicity tests conducted on a  
1200 pollutant. The FAV is the acute toxicity limitation applied to mixing zones in part Minn. R. 7050.0210, subpart 5; and to  
1201 discharges in parts Minn. R. 7053.0215, subpart 1; 7053.0225, subpart 6; and 7053.0245, subpart 1.” (Minn. R. 7050.0218,  
1202 Subp.3, O).  
1203 <sup>7</sup> Dissolved concentration.  
1204 <sup>8</sup> NPDES permit limits to be assessed next permit cycle.  
1205 <sup>9</sup> The water quality standards represented here for copper, a hardness-dependent metal, assumes a total hardness of 100 mg/L.  
1206 The applicable equations for hardness-dependent metals are found in Minn. R. 7050.0222, subpart 4.

**Northshore Mining Company Progression of the Ultimate Pit Limit  
Public Review EAW 09/02/14**

1207 <sup>10</sup> The water quality standards represented here for zinc, a hardness-dependent metal, assumes a total hardness of 100 mg/L. The  
1208 applicable equations for hardness-dependent metals are found in Minn. R. 7050.0222, subpart 4.

1209 <sup>11</sup> The water quality standards represented here for nickel, a hardness-dependent metal, assumes a total hardness of 100 mg/L.  
1210 The applicable equations for hardness-dependent metals are found in Minn. R. 7050.0222, subpart 4.

1211 <sup>12</sup> As of the date of this EAW the Dunka River has not been designated as a water used for the production of wild rice.  
1212

1213 ii. *Stormwater - Describe the quantity and quality of stormwater runoff at the site prior to*  
1214 *and post construction. Include the routes and receiving water bodies for runoff from the*  
1215 *site (major downstream water bodies as well as the immediate receiving waters). Discuss*  
1216 *any environmental effects from stormwater discharges. Describe stormwater pollution*  
1217 *prevention plans including temporary and permanent runoff controls and potential BMP*  
1218 *site locations to manage or treat stormwater runoff. Identify specific erosion control,*  
1219 *sedimentation control or stabilization measures to address soil limitations during and*  
1220 *after project construction.*

1221  
1222 All stormwater runoff from the proposed Project would continue to flow to the mine pit sumps, where it  
1223 would then be discharged through established NPDES permit outfalls. Therefore, the proposed Project  
1224 would not result in any changes to stormwater management practices at the Peter Mitchell Mine. Current  
1225 stormwater management practices are detailed in the existing Stormwater Pollution Prevention Plan  
1226 (SWPPP).  
1227

1228 iii. *Water appropriation - Describe if the project proposes to appropriate surface or*  
1229 *groundwater (including dewatering). Describe the source, quantity, duration, use and*  
1230 *purpose of the water use and if a MNDNR water appropriation permit is required.*  
1231 *Describe any well abandonment. If connecting to an existing municipal water supply,*  
1232 *identify the wells to be used as a water source and any effects on, or required expansion*  
1233 *of, municipal water infrastructure. Discuss environmental effects from water*  
1234 *appropriation, including an assessment of the water resources available for*  
1235 *appropriation. Identify any measures to avoid, minimize, or mitigate environmental*  
1236 *effects from the water appropriation.*  
1237

1238 Dewatering from the mine pit is currently permitted under MNDNR water appropriations permit #1982-  
1239 2097. The increase in additional volume appropriated would be roughly proportional to the size of the  
1240 proposed 108-acre UPL progression relative to the existing 4,642-acre UPL, or approximately 2%  
1241 additional volume. This increase would be in compliance with the amount of water authorized for  
1242 appropriation under the existing permit.  
1243

1244 iv. *Surface Waters*  
1245 a) *Wetlands - Describe any anticipated physical effects or alterations to wetland*  
1246 *features such as draining, filling, permanent inundation, dredging and vegetative*  
1247 *removal. Discuss direct and indirect environmental effects from physical*  
1248 *modification of wetlands, including the anticipated effects that any proposed wetland*  
1249 *alterations may have to the host watershed. Identify measures to avoid (e.g.,*  
1250 *available alternatives that were considered), minimize, or mitigate environmental*  
1251 *effects to wetlands. Discuss whether any required compensatory wetland mitigation*  
1252 *for unavoidable wetland impacts will occur in the same minor or major watershed,*  
1253 *and identify those probable locations.*  
1254

**Northshore Mining Company Progression of the Ultimate Pit Limit  
Public Review EAW 09/02/14**

1255 Approximately 62.83 acres of wetlands present within the proposed Project area will be directly affected  
1256 by the proposed Project. Existing USACE Section 404 and State WCA permits allow the removal of  
1257 50.74 acres of those wetlands with mitigation for replacement of the lost wetland area. The remaining  
1258 12.09 acres of wetlands that will be affected include areas of shallow marsh (10.15 acres), alder thicket  
1259 (1.21 acres), and shrub-carr (0.73 acre). These impacts will require coordination with USACE for  
1260 permitting under Section 404 of the Clean Water Act, as well as MPCA water quality certification under  
1261 Section 401 of the CWA. The wetland impacts will also require WCA permitting. As noted above, the  
1262 MNDNR Division of Lands and Minerals is the approving authority for WCA permitting for these  
1263 wetlands. Northshore has filed a joint Section 404/WCA permit application with USACE and with the  
1264 MNDNR to allow for the removal of the 12.09 acres. Wetland mitigation credits for the 12.09 acres of  
1265 impacts will be obtained from the Cliffs Erie Embarrass Wetland Bank. The Embarrass Wetland Bank  
1266 was approved in 1997 by the USACE and MNDNR for use on Cliffs projects, including the Peter  
1267 Mitchell Mine, on a 1:1 basis. Northshore recently purchased from Cliffs Erie all remaining credits from  
1268 the Embarrass Wetland Bank for its use.

1269  
1270 Potential indirect impacts, if any, will be evaluated as part of the permitting process. However, there are  
1271 no indirect impacts anticipated. This is because there is a shallow depth to bedrock in the vicinity of the  
1272 wetlands potentially affected by the proposed Project, and the bedrock surface is tilted away from the pit.  
1273 Moreover, no notable indirect impacts have been observed in the existing wetlands that extend up to the  
1274 current pit edge.

1275  
1276 *b) Other surface waters- Describe any anticipated physical effects or alterations to*  
1277 *surface water features (lakes, streams, ponds, intermittent channels, county/judicial*  
1278 *ditches) such as draining, filling, permanent inundation, dredging, diking, stream*  
1279 *diversion, impoundment, aquatic plant removal and riparian alteration. Discuss*  
1280 *direct and indirect environmental effects from physical modification of water*  
1281 *features. Identify measures to avoid, minimize, or mitigate environmental effects to*  
1282 *surface water features, including in-water Best Management Practices that are*  
1283 *proposed to avoid or minimize turbidity/sedimentation while physically altering the*  
1284 *water features. Discuss how the project will change the number or type of watercraft*  
1285 *on any water body, including current and projected watercraft usage.*

1286  
1287 There are no anticipated impacts resulting from the proposed Project activities to other surface waters  
1288 aside from Langley Creek during pit operation, including MNDNR Protected Waters, in the vicinity of  
1289 the proposed Project. Cutoff of the headwatershed of Langley Creek will be offset by increased pit runoff  
1290 (dewatering). Hydrologic impacts to Langley Creek during mine operations are estimated to be small  
1291 (approximately 2 percent), resulting in negligible impacts on water levels and associated riparian  
1292 wetlands. Hydrologic impacts to Langley Creek and Unnamed Creek at closure are presented in the *Long*  
1293 *Range Hydrology Study* (Barr 2008). At closure, estimated impacts to average annual flows will include a  
1294 60 percent reduction in Langley Creek, a 600-700 percent increase for Unnamed Creek, and a 30%  
1295 increase for Dunka River (Barr, 2008). Based on watershed area (and measured relative to existing  
1296 conditions), the proposed Project accounts for approximately 6 percent of the reduction in Langley Creek  
1297 flow and approximately 3 percent of the increase in Unnamed Creek flow. The project has no net effect  
1298 on flow in the Dunka River, as the footprint of the Project is ultimately tributary to the Dunka River under  
1299 current conditions, with Project conditions, and after final pit closure.

1300  
1301 A December 11, 2013 Barr Engineering technical memorandum reporting results of 2013 wild rice  
1302 surveys to Northshore (Barr 2013) stated that no wild rice was found in the Dunka River. A December 20,



1303 2011 Barr Engineering technical memorandum reporting results of 2011 wild rice surveys to Cliffs Erie  
1304 (Barr 2011) identified wild rice in Dunka Bay, after the point where the Dunka River reports to Birch  
1305 Lake. As of the date of this EAW, wild rice has not been identified in recent surveys of the Dunka River,  
1306 and as such the Dunka River has not been designated as a water used for the production of wild rice.  
1307 Therefore the Class 4B wild rice sulfate standard of 10 mg/l does not apply.  
1308

1309 **12. Contamination/Hazardous Materials/Wastes:**

- 1310 a. *Pre-project site conditions - Describe existing contamination or potential environmental hazards*  
1311 *on or in close proximity to the project site such as soil or ground water contamination,*  
1312 *abandoned dumps, closed landfills, existing or abandoned storage tanks, and hazardous liquid or*  
1313 *gas pipelines. Discuss any potential environmental effects from pre-project site conditions that*  
1314 *would be caused or exacerbated by project construction and operation. Identify measures to*  
1315 *avoid, minimize or mitigate adverse effects from existing contamination or potential*  
1316 *environmental hazards. Include development of a Contingency Plan or Response Action Plan.*  
1317

1318 There are no known existing sources of contamination within the proposed Project.  
1319

- 1320 b. *Project related generation/storage of solid wastes - Describe solid wastes generated/stored*  
1321 *during construction and/or operation of the project. Indicate method of disposal. Discuss*  
1322 *potential environmental effects from solid waste handling, storage and disposal. Identify*  
1323 *measures to avoid, minimize or mitigate adverse effects from the generation/storage of solid*  
1324 *waste including source reduction and recycling.*  
1325

1326 There will be no new types of state-defined solid waste generated as part of the proposed Project.  
1327

- 1328 c. *Project related use/storage of hazardous materials - Describe chemicals/hazardous materials*  
1329 *used/stored during construction and/or operation of the project including method of storage.*  
1330 *Indicate the number, location and size of any above or below ground tanks to store petroleum or*  
1331 *other materials. Discuss potential environmental effects from accidental spill or release of*  
1332 *hazardous materials. Identify measures to avoid, minimize or mitigate adverse effects from the*  
1333 *use/storage of chemicals/hazardous materials including source reduction and recycling. Include*  
1334 *development of a spill prevention plan.*  
1335

1336 There are no hazardous materials directly associated with the proposed Project. Current operations  
1337 include maintenance of mining-related equipment that requires certain hazardous materials to be used and  
1338 stored at the Peter Mitchell Mine equipment maintenance facility. In addition, fuel spills that could occur  
1339 during refueling and maintenance of mining equipment would be handled in accordance with  
1340 Northshore's Spill Prevention Control and Countermeasure Plan (SPCC). Fuel tanks and oil barrels stored  
1341 on site would also be managed according to the SPCC. The proposed Project will not cause any changes  
1342 to these current practices.  
1343

- 1344 d. *Project related generation/storage of hazardous wastes - Describe hazardous wastes*  
1345 *generated/stored during construction and/or operation of the project. Indicate method of*  
1346 *disposal. Discuss potential environmental effects from hazardous waste handling, storage, and*  
1347 *disposal. Identify measures to avoid, minimize or mitigate adverse effects from the*  
1348 *generation/storage of hazardous waste including source reduction and recycling.*  
1349

1350 There will be no hazardous waste generated by the proposed Project.

1351 **13. Fish, wildlife, plant communities, and sensitive ecological resources (rare features):**

1352 a. *Describe fish and wildlife resources as well as habitats and vegetation on or in near the site.*

1353  
1354 Based on the MNDNR/USFS Ecological Classification System (ECS), the proposed Project lies within  
1355 the Laurentian Uplands Subsection of the Northern Superior Uplands (NSU) Section. The NSU Section is  
1356 characterized by vegetative cover that is relatively uniform, comprising fire-dependent forests and  
1357 woodlands. Much of the coniferous forest in the NSU Section was logged in the late 1800s and early  
1358 1900s (MNDNR 2003). Most of the area of the proposed Project is in an actively mined area, and is either  
1359 not vegetated or recently disturbed. The dominant vegetation type in the proposed Project area is forested  
1360 wetland and emergent wetland. The composition of vegetation communities adjacent to the proposed  
1361 Project is typical of the NSU Section, with mixed coniferous-hardwood mixed second-growth forest and  
1362 occasional small wetland areas.

1363  
1364 The proposed Project is located in an actively-mined area that has limited habitat value for large wildlife  
1365 species. Potential wildlife habitat within and near the UPL progression boundary is fragmented by mine  
1366 access roads. Common wildlife that may use habitat in the proposed Project vicinity include pine marten  
1367 (*Martes americana*), fisher (*Martes pennanti*), mink (*Mustela vison*), red squirrel (*Tamiasciurus*  
1368 *hudsonicus*), red fox (*Vulpes vulpes*), bats, snowshoe hare (*Lepus americanus*), and other small mammals.  
1369 Bird species in the vicinity may include bald eagles, cormorants, osprey, and hawks, as well as waterfowl,  
1370 wading birds and perching birds. Wetlands may provide habitat for amphibians, great blue heron (*Ardea*  
1371 *herodias*), common snipe (*Gallinago gallinago*), and swamp sparrow (*Melospiza georgiana*).

1372  
1373 The MNDNR Comprehensive Wildlife Conservation Strategy (CWCS) lists 58 Species of Greatest  
1374 Conservation Need (SGCN) in the Laurentian Uplands Subsection (MNDNR, 2006). SGCN species tend  
1375 to be sensitive to disturbance and habitat degradation (MNDNR, 2006). It is unlikely, however, that most  
1376 of the SGCN species listed for the subsection are present within the project area on a regular basis. This is  
1377 because most of the project is within or immediately adjacent to an active mining area. Adjacent habitats  
1378 are either young second-growth forest, areas disturbed by mining-related activities or roadway corridor.  
1379 Moreover, non-SGCN species (e.g., raccoons, opossums, brown-headed cowbirds and crows) are better  
1380 able to utilize edge and disturbed habitats, and likely displace SGCN species in those areas. SGCN  
1381 species may utilize the wetland areas near the proposed Project; however, the wetlands are also near  
1382 human disturbance, which tends to reduce SGCN presence. Many of the SGCN species may be active  
1383 nearby, further from the road and disturbed areas, and may occasionally utilize parts of the project area.

1384  
1385 Barr Engineering prepared a *Cumulative Effects Analysis of Wildlife Habitat and Threatened and*  
1386 *Endangered Wildlife Species* in 2009 for U.S. Steel as part of the Keetac Expansion Project (Barr, 2009).  
1387 The report was reviewed and approved by MNDNR. It evaluated opportunities for wildlife movement  
1388 back and forth across the Iron Range from near Grand Rapids to Babbitt. The Barr study identified 18  
1389 wildlife corridors that provide opportunities along the length of the Iron Range for long-distance wildlife  
1390 movement. The proposed Project area does not lie within or intersect any of the identified wildlife  
1391 corridors. The nearest identified wildlife corridors are 5.5 miles to the southwest, and 2.2 miles to the  
1392 northeast. Both of these corridors were rated of “moderate quality” in the Barr report, meaning that both  
1393 corridors are currently degraded by existing human-related activities (i.e., logging and road construction).  
1394 Wildlife attempting to make northwest-southeast movements through the general Project can continue to  
1395 use the two nearest corridors without interference from the proposed Project. Moreover, the northeast  
1396 extent of the Iron Range, and the barriers to wildlife movement that it presents, end approximately 5.3  
1397 miles north-northeast of the proposed Project, at the northeast end of the Dunka Pit.

1399 The Dunka River and Langley Creek are the only fisheries resources in the project area. The MNDNR  
1400 Fish Mapper Mapping Tool (MNDNR 2014) indicates that fish surveys were conducted at three locations  
1401 on Langley Creek, including two locations in 1975 and one (at the confluence with Dunka River) in 2005.  
1402 The results of these surveys are as follows:

1403

1404 • Dunka River. MNDNR conducted fish surveys on Dunka River in 1975 at two locations  
1405 downstream of the confluence with Langley Creek and one location ~2 stream miles upstream of  
1406 the confluence with Langley Creek. More recent surveys have not been conducted. In the three  
1407 survey locations, a range of two to eleven fish species were found, including seven species of  
1408 cyprinids (minnows, shiners and daces), two species of percids (darters and perch) and one  
1409 species each from four other families of fish. The total number of fish species found in Dunka  
1410 River, based on these studies, is thirteen. Some of the species from the 1975 fish surveys are  
1411 disturbance-sensitive, including mottled sculpin, Johnny darter and Iowa darter. Dunka River has  
1412 suitable habitat for gamefish species particularly in the lower reaches including good spawning  
1413 habitat for walleye and northern pike. Upper reaches support primarily sucker non-game species  
1414 based on the limited fisheries assessment data. Although MNDNR Fisheries staff indicate angler  
1415 reports of brook trout being present, there are no documented occurrences of game fish in Dunka  
1416 River. It is unlikely that Dunka River supports a substantial game fish population and is subject  
1417 to light angling pressure.

1418

1419 • Langley Creek. Fish surveys were conducted on Langley Creek at two locations in 1975 by DNR  
1420 and twice in 2005 by MPCA near the point where Langley Creek joins the Dunka River. Fourteen  
1421 species of fish were found. Of these nine species were cyprinids, with one species each from five  
1422 other families of fish. When the 2005 data was compared within Langley Creek's low gradient  
1423 stream class, sampling indicated a high diversity of species and included at least one intolerant  
1424 species. The two fish Index of Biotic Integrity (IBI) scores (65 and 73 out of 100) indicate  
1425 Langley Creek is a healthy stream. Invertebrate IBI score was 39.

1426•

1427 The hydrologic impacts estimated for Langley Creek are approximately 2 percent of the existing flow,  
1428 resulting in minimal impacts to water levels and associated riparian habitats. Hydrologic impacts are  
1429 diminished further downstream, as tributary watershed area increases. At closure, impacts to average  
1430 annual flows will increase: a reduction of 60 percent, an increase of 600-700 percent, and an increase of  
1431 30% are estimated for Langley Creek, Unnamed Creek, and Dunka River, respectively (Barr, 2008).  
1432 Approximately 6 percent of the estimated reduction in Langley Creek flow in final pit closure is due to  
1433 the Project (as estimated by watershed area). Similarly, about 3 percent of the increase in flow to  
1434 Unnamed Creek is due to the Project. The estimated impact to the Dunka River in pit closure is  
1435 independent of the Project, as the Project area is tributary to the Dunka River under current conditions,  
1436 with Project conditions, and in final pit closure. The flow impacts at closure will be mitigated with  
1437 development of pit-lake littoral habitat area (as described in the Peter Mitchell Pit Mitigation Plan).

1438

**Northshore Mining Company Progression of the Ultimate Pit Limit  
Public Review EAW 09/02/14**

1439           b. *Describe rare features such as state-listed (endangered, threatened or special concern) species,*  
1440           *native plant communities, Minnesota County Biological Survey Sites of Biodiversity Significance,*  
1441           *and other sensitive ecological resources on or within close proximity to the site. Provide the*  
1442           *license agreement number (LA- 674) and/or correspondence number (ERDB 20140036-0003)*  
1443           *from which the data were obtained and attach the Natural Heritage letter from the MNDNR.*  
1444           *Indicate if any additional habitat or species survey work has been conducted within the site and*  
1445           *describe the results.*  
1446

1447           According to the MNDNR Natural Heritage Information System (NHIS) database (license agreement  
1448           number LA-674), no state-listed species have been recorded within one mile of the proposed Project area.  
1449           Barr Engineering contacted MNDNR on October 22, 2013, to report the results of the NHIS search, and  
1450           to get MNDNR concurrence on a finding that the proposed Project will have little or no impact on state-  
1451           listed species. MDNR concurs with this finding (Attachment A).  
1452

1453           The United States Fish and Wildlife Service (USFWS) lists two federally-threatened species in St. Louis  
1454           County, and has designated critical habitats for each (USFWS 2013). They are the Canada lynx (*Lynx*  
1455           *canadensis*) and the piping plover (*Charadrius melodus*). In addition, the USFWS proposed the northern  
1456           long-eared bat (*Myotis septentrionalis*) for listing as federally-endangered on October 2, 2013. Though  
1457           designated critical habitat for both the Canada lynx and piping plover has been established in St. Louis  
1458           County, none is located within one mile of the proposed Project area (Figure 13-1).  
1459

1460           Several extensive surveys for lynx have been conducted in association with other mining projects on  
1461           lands within 20 miles of the proposed Project, dating back to 2005 (ENSR 2006). As part of a lynx survey  
1462           conducted for the Birch Lake Project and Maturi Project for Franconia Minerals Corporation, a lynx was  
1463           snow tracked in Townships 60 and 61 North, Range 12 West, including along survey routes immediately  
1464           adjacent to the south side of Northshore's East Pit. Tracking occurred on approximately 11 miles of lynx  
1465           trail over a 10-day period. The wildlife biologist conducting the survey determined that all trail segments  
1466           tracked in these two townships were made by one lynx. Scat collections from lynx have also been made  
1467           north and south of the Proposed project. Snowshoe hare (*Lepus canadensis*) and red squirrel  
1468           (*Tamiasciurus hudsonicus*) sign, both prey species of lynx, have been observed during spring wildlife  
1469           surveys in the vicinity of the proposed Project. Because the home range of the lynx is generally about 30  
1470           square miles (78 square kilometers), it is possible that one or more lynx could use habitat in the vicinity  
1471           of the proposed Project.  
1472

1473           The Canada lynx is a solitary species with a large range, preferring mature coniferous forest habitat and  
1474           tending to avoid areas of human activity. Small quantities of marginal Canada lynx habitat may be found  
1475           near the proposed Project; however, the areas receive frequent disturbance and are not anticipated to be  
1476           preferred habitat. While land cover in the vicinity of the proposed Project lacks high quality Canada lynx  
1477           habitat, several sightings of lynx have been reported near the Peter Mitchell Mine, most recently in  
1478           February 2011. Documentation of lynx sightings by Northshore employees is part of a reporting policy  
1479           implemented by Northshore in July 2006. It is also required by the USACE wetland permit for the site.  
1480           The Peter Mitchell Mine's current lynx policy fulfills Northshore's Section 404 permit requirement to  
1481           document and report all lynx sightings.  
1482

1483           In Minnesota, the piping plover tends to nest on sparsely vegetated, sandy or gravelly beaches. There is no  
1484           suitable piping plover habitat at or near the Peter Mitchell Mine.  
1485

1486 c. *Discuss how the identified fish, wildlife, plant communities, rare features and ecosystems may be*  
1487 *affected by the project. Include a discussion on introduction and spread of invasive species from*  
1488 *the project construction and operation. Separately discuss effects to known threatened and*  
1489 *endangered species.*

1490  
1491 The proposed Project would result in minor adverse impacts to common wildlife species due to the loss of  
1492 approximately 108.33 acres of already fragmented wildlife habitat. For common wildlife species, this loss  
1493 is considered minor because there is abundant similar habitat adjacent to the proposed Project.  
1494 Furthermore, most common species are habitat generalists with a relatively high tolerance of disturbance  
1495 and human presence.

1496  
1497 The receiving waters are representative of healthy streams that exhibit a diversity of non-game species in  
1498 the samples taken. These small stream resources play an important role in providing spawning habitat  
1499 and prey animals to the greater gamefish populations in interconnected waters. The proposed UPL  
1500 progression will cause minimal changes to the watersheds, flows, and temperatures of the receiving  
1501 waters. It is anticipated that the native populations of resident fish will experience minor adverse effects.  
1502 Discharges from the proposed Project are projected to meet applicable permit limits and water quality  
1503 standards.

1504  
1505 The proposed Project would not contribute notably to mercury concentrations downstream of the  
1506 discharge points during operations or during post-closure. This is because 2013 mercury monitoring  
1507 results for the Peter Mitchell Mine showed very low mercury in the pit discharges (<1 ng/L). Because the  
1508 2013 mercury monitoring results are significantly less than the 6.9 ng/L standard for the Rainy River  
1509 Basin, mercury discharges from the project will not have an impact on a mercury total maximum daily  
1510 load (TMDL).

1511  
1512 The proposed project also does not have high potential to contribute to mercury methylation downstream  
1513 of the discharge points. Increases in mercury methylation require increased amounts of mercury. As  
1514 discussed above, 2013 monitoring shows that the Peter Mitchell Pit does not discharge mercury above the  
1515 applicable standard. As the proposed Project is not anticipated to increase the amount of mercury in  
1516 receiving waters, the proposed Project is also not anticipated to increase the amount of methyl mercury in  
1517 receiving waters. Additionally, Berndt and Bavin (2009) Figure 22 shows that sulfate and methyl mercury  
1518 are not correlated in the St. Louis watershed. As the St. Louis watershed is heavily impacted by mining,  
1519 this indicates that increased sulfate may not be a direct cause of increased mercury methylation.

1520  
1521 The proposed Project is located in an actively-mined setting, and it has been determined that it would not  
1522 impact state-listed species. As noted above in Item 11b, the Environmental Review Coordinator MNDNR  
1523 Natural Heritage and Nongame Research Program has reviewed and concurred with the finding that the  
1524 proposed Project will have little or no impact on state-listed species.

1525  
1526 Based on a lack of preferred, suitable habitat for the piping plover and Canada lynx at the Peter Mitchell  
1527 Mine, the proposed Project would have no effect on these federally-listed species. The risk of vehicle  
1528 collisions with these species would remain similar to the existing conditions.

1529  
1530 d. *Identify measures that will be taken to avoid, minimize, or mitigate adverse effects to fish,*  
1531 *wildlife, plant communities, and sensitive ecological resources.*

1532

1533 Potential impacts to sensitive ecological resources are expected to be minimal. There are no major habitat  
1534 impacts, and as noted above, the hydrologic impacts estimated for Langley Creek are approximately 2  
1535 percent of the existing flow during mining operations. There are no anticipated impacts to Unnamed  
1536 Creek hydrology during mining operations. Nevertheless, mitigation of potential impacts to fish and  
1537 wildlife habitat, native plant communities and other sensitive ecological resources would be achieved via  
1538 the implementation of Northshore's reclamation plan for the Peter Mitchell Pit. The reclamation plan  
1539 includes among its features the creation of littoral zones within the pit lake. Littoral zones are the shallow  
1540 portions of a lake that support most of the plant and animal life in a lake. The plan stipulates that a  
1541 minimum 20% cover of the final pit lake comprises littoral zones. Littoral zones will be created by  
1542 depositing part of the waste rock back into the pit after the ore has been mined out, thereby controlling the  
1543 shape and depth of the final shoreline, including the near-shore areas. The proposed locations of littoral  
1544 zones in the pit lake are shown on Figure 6-9.

1545  
1546 **14. Historic properties:**

1547 *Describe any historic structures, archeological sites, and/or traditional cultural properties on or in*  
1548 *close proximity to the site. Include: 1) historic designations, 2) known artifact areas, and 3)*  
1549 *architectural features. Attach letter received from the State Historic Preservation Office (SHPO).*  
1550 *Discuss any anticipated effects to historic properties during project construction and operation.*  
1551 *Identify measures that will be taken to avoid, minimize, or mitigate adverse effects to historic*  
1552 *properties.*

1553  
1554 A cultural resources data request was made to SHPO on October 21, 2013. The request encompassed all  
1555 land within the proposed Project, and a one-section buffer in all directions. SHPO responded on  
1556 November 12, 2013 with information reporting two archaeological sites documented in Township 60  
1557 North, Range 12 West, Section 20. One of the two recorded sites is in the southeast ¼ of the northwest  
1558 quarter section, which would place it within the same ¼ quarter as the UPL progression. However, this  
1559 site no longer exists because the entire area was previously mined by Reserve Mining Company prior to  
1560 1986. The other archaeological site is outside of the proposed Project. The SHPO report also included one  
1561 historical site, a demolished crusher building, off County Highway 70, in Township 60 North, Range 12  
1562 West, Section 18. This is also outside of the proposed Project (Attachment B).

1563  
1564 **15. Visual:**

1565 *Describe any scenic views or vistas on or near the project site. Describe any project related visual*  
1566 *effects such as vapor plumes or glare from intense lights. Discuss the potential visual effects from the*  
1567 *project. Identify any measures to avoid, minimize, or mitigate visual effects.*

1568  
1569 The proposed Type II VF stockpile would be constructed north of the ultimate pit limit progression area  
1570 within the existing mine area. The Type II VF stockpile would be created following the current MNDNR  
1571 Mineland Reclamation rules. It is designed to have a maximum upper elevation of 1,720 feet above mean  
1572 sea level (AMSL). The natural ridge located between the proposed Type II VF stockpile and the City of  
1573 Babbitt rises to an elevation of 1,850 feet AMSL. Because the elevations around the City of Babbitt are  
1574 approximately 1,500 feet MSL, the proposed Type II VF stockpile would not be visible from populated  
1575 areas.

1576  
1577 Mining activities within the UPL progression would include lighting during nighttime operations,  
1578 consistent with current ongoing mining activities. Therefore, there will be no increase in visual effects  
1579 associated with lighting.

1580

1581 **16. Air:**

1582 a. *Stationary source emissions - Describe the type, sources, quantities and compositions of any*  
1583 *emissions from stationary sources such as boilers or exhaust stacks. Include any hazardous air*  
1584 *pollutants, criteria pollutants, and any greenhouse gases. Discuss effects to air quality including*  
1585 *any sensitive receptors, human health or applicable regulatory criteria. Include a discussion of*  
1586 *any methods used assess the project's effect on air quality and the results of that assessment.*  
1587 *Identify pollution control equipment and other measures that will be taken to avoid, minimize, or*  
1588 *mitigate adverse effects from stationary source emissions.*

1589  
1590 The Peter Mitchell Mine is a stationary source of air emissions. The proposed Project would involve  
1591 activities that produce fugitive particulate matter. The emissions generated by the proposed Project  
1592 activities are associated with blasting, loading, hauling, dumping of mined materials, and wind erosion  
1593 from active stockpiles. Particulate emissions also occur from ore crushing and loading of rail cars.

1594  
1595 Mine-related fugitive emissions are controlled by measures identified in the Peter Mitchell Mine's  
1596 existing Fugitive Emissions Control Plan (FECP), summarized in Table 16-1 below.

1597  
1598 **Table 16-1. Summary of Northshore Fugitive Emissions Control Plan**

Potential Dust Source	Measures to Mitigate Adverse Impacts
Handling of overburden and other rock prior to and during mining (e.g., truck loading/unloading and stockpiling)	Compaction, good stockpiling practices to minimize wind erosion
Handling of ore during mining (e.g., truck loading/unloading and stockpiling)	Compaction, good stockpiling practices to minimize wind erosion
Fugitive dust from unpaved roads	Dust suppressant application

1599  
1600 Emissions from crushing operations are controlled by a bag house at the crushing facility. Emissions from  
1601 the loading of ore into the railcars are mitigated during non-freezing months by spraying water onto the  
1602 ore before it enters the bins. Emissions from these sources will not change as a result of the proposed  
1603 project.

1604  
1605 The proposed Project will not cause any increase over historical quantities of materials being processed.  
1606 Further, because the proposed expansion area is located closer to the crushing plant and the rock  
1607 stockpiles than areas mined historically, there will be no increase in the distances for hauling rock to the  
1608 stockpile(s) and for hauling ore to the crushing plant.

1609  
1610 b. *Vehicle emissions - Describe the effect of the project's traffic generation on air emissions.*  
1611 *Discuss the project's vehicle-related emissions effect on air quality. Identify measures (e.g. traffic*  
1612 *operational improvements, diesel idling minimization plan) that will be taken to minimize or*  
1613 *mitigate vehicle-related emissions.*

1614  
1615 Vehicle (exhaust) emissions from the proposed Project can be separated into three vehicle categories:

- 1616  
1617 1. Haul trucks hauling ore from the pit to the crusher and hauling rock and overburden to  
1618 stockpiles. Because the proposed Project will not cause any increase over historical levels in  
1619 the quantity of materials being processed and because the UPL progression is located closer

1620 to the crushing plant and the rock stockpiles than areas mined historically, no increase in  
1621 exhaust emissions is anticipated from the haul trucks beyond historical levels.

1622  
1623 2. Other vehicles operating at the mine include, but are not limited to, shovels, front-end  
1624 loaders, backhoes, water trucks, dozers, fuel trucks, various maintenance vehicles, and pickup  
1625 trucks. Because the proposed Project will not cause any increase over historical levels in the  
1626 quantity of materials being processed, no increase in exhaust emissions is anticipated from  
1627 these vehicles beyond historical levels.

1628  
1629 3. Personal vehicles of employees, contractors and visitors. The proposed Project does not  
1630 involve any change in staffing and no additional parking spaces. Therefore, there will be no  
1631 change in the current air emissions from the personal vehicles of employees, contractors, and  
1632 visitors.

1633  
1634 Air emissions from these sources consist of emissions associated with the firing of #2 fuel oil and/or  
1635 gasoline, and include:

- 1636  
1637 • carbon monoxide (CO),  
1638 • nitrogen oxides (NOx),  
1639 • particulate matter (PM),  
1640 • particulate matter with a diameter of 10 micrometers or less (PM<sub>10</sub>),  
1641 • particulate matter with a diameter of 2.5 micrometers or less (PM<sub>2.5</sub>),  
1642 • sulfur dioxide (SO<sub>2</sub>),  
1643 • volatile organic compounds (VOC),  
1644 • greenhouse gases (GHGs) and  
1645 • hazardous air pollutants (HAPs).

1646  
1647 c. *Dust and odors - Describe sources, characteristics, duration, quantities, and intensity of dust and*  
1648 *odors generated during project construction and operation. (Fugitive dust may be discussed*  
1649 *under item 16a). Discuss the effect of dust and odors in the vicinity of the project including*  
1650 *nearby sensitive receptors and quality of life. Identify measures that will be taken to minimize or*  
1651 *mitigate the effects of dust and odors.*

1652  
1653 **Dust**

1654  
1655 Dust sources are detailed in section 16a. Moreover, the activities within the proposed UPL area would be  
1656 along the south edge of the mine and will therefore be further away from the City of Babbitt, the nearest  
1657 sensitive receptor.

1658  
1659 **Odors**

1660  
1661 The only odors anticipated from the proposed Project will be those associated with diesel exhaust from  
1662 equipment for mining-related operations. The proposed Project will not involve any increase in such  
1663 odors above those associated with the existing mining activities. There are no noticeable off-site odor  
1664 impacts from these activities.

1665  
1666



1667 **17. Noise**

1668 *Describe sources, characteristics, duration, quantities, and intensity of noise generated during*  
1669 *project construction and operation. Discuss the effect of noise in the vicinity of the project including*  
1670 *1) existing noise levels/sources in the area, 2) nearby sensitive receptors, 3) conformance to state*  
1671 *noise standards, and 4) quality of life. Identify measures that will be taken to minimize or mitigate the*  
1672 *effects of noise.*

1673  
1674 The proposed Project will not result in an increase in existing noise levels at the site. This is because  
1675 proposed activities within the progression area and at the Type II VF stockpile are similar to ongoing,  
1676 existing mining-related activities at the mine facility. The proposed Project will result in a continuation,  
1677 not an increase, in existing mining-related activities. Moreover, the activities within the UPL progression  
1678 will be along the south edge of the mine and will therefore be further away from the City of Babbitt, the  
1679 nearest receptor.

1680  
1681 **18. Transportation**

1682 *a. Describe traffic-related aspects of project construction and operation. Include: 1) existing and*  
1683 *proposed additional parking spaces, 2) estimated total average daily traffic generated, 3)*  
1684 *estimated maximum peak hour traffic generated and time of occurrence, 4) indicate source of trip*  
1685 *generation rates used in the estimates, and 5) availability of transit and/or other alternative*  
1686 *transportation modes.*

1687  
1688 There will be no additional parking spaces required for the construction or operation of the proposed  
1689 Project. Estimated total average traffic and estimated maximum peak hour traffic and time of occurrence  
1690 will remain at current levels.

1691  
1692 In addition, the proposed Project will not result in an increase in the rate of ore generated. Therefore, the  
1693 proposed Project will not result in increased railroad traffic between the Peter Mitchell Mine and Silver  
1694 Bay Processing Facility.

1695  
1696 Construction and operation of the proposed Project will not require additional specialized equipment or  
1697 supplies.

1698  
1699 *b. Discuss the effect on traffic congestion on affected roads and describe any traffic improvements*  
1700 *necessary. The analysis must discuss the project's impact on the regional transportation system.*  
1701 *If the peak hour traffic generated exceeds 250 vehicles or the total daily trips exceeds 2,500, a*  
1702 *traffic impact study must be prepared as part of the EAW. Use the format and procedures*  
1703 *described in the Minnesota Department of Transportation's Access Management Manual,*  
1704 *Chapter 5 (available at: <http://www.dot.state.mn.us/accessmanagement/resources.html>) or a*  
1705 *similar local guidance.*

1706  
1707 The proposed Project will not generate increases above existing levels in employee or vendor traffic to  
1708 and from the site. This is because the proposed Project will not result in an increase in the work force, nor  
1709 will it result in increased vendor visits to the site. The proposed Project will require no improvements to  
1710 existing traffic controls.

1711  
1712 *c. Identify measures that will be taken to minimize or mitigate project related transportation effects.*  
1713

1714 The proposed Project will not result in a change in existing transportation conditions. Therefore, there is  
1715 no need to develop measures to minimize or mitigate proposed Project related transportation effects.  
1716

1717 **19. Cumulative potential effects:** (Preparers can leave this item blank if cumulative potential effects  
1718 are addressed under the applicable EAW Items)  
1719

1720 *a. Describe the geographic scales and timeframes of the project related environmental effects that*  
1721 *could combine with other environmental effects resulting in cumulative potential effects.*  
1722

1723 The geographic scale of the primary environmentally relevant area is the subwatershed within the Rainy  
1724 River Basin that drains to Birch Lake. This is the watershed in which the UPL progression and Type II  
1725 VF stockpile are located. The environmentally relevant area is defined in this way because the principal  
1726 potential effects of the project would be on water quality, and the principal concern with the project is  
1727 whether its effects will result in exceedances of water-quality standards within the subwatershed or  
1728 otherwise be important. This subwatershed discharges to the Dunka River via Langley Creek and  
1729 Unnamed Creek during operations, and would discharge directly to Dunka River at mine closure. Figure  
1730 19 -1 identifies the NPDES discharge locations associated with the Peter Mitchell Mine.  
1731

1732 The timeframe of the proposed Project is five to ten years. This is projected as part of development plans  
1733 for an orderly progression of mining iron ore over the life of the mine. Mining activities are scheduled to  
1734 begin in the proposed Project area as soon as possible in 2014 upon receipt of required permits. The  
1735 greater Peter Mitchell Mine is expected to operate for another 70 years, at which time permanent closure  
1736 and final reclamation will occur. This will include development of the pit lake at the time of closure.  
1737

1738 *b. Describe any reasonably foreseeable future projects (for which a basis of expectation has been*  
1739 *laid) that may interact with environmental effects of the proposed project within the geographic*  
1740 *scales and timeframes identified above.*  
1741

1742 Figure 19-2 shows two reasonably foreseeable future projects in the environmentally relevant area with  
1743 the potential to interact with impacts resulting from the proposed Project.  
1744

1745 • The first is the current ongoing activity at the Dunka Mine. Dunka Mine pit water is pumped to  
1746 the Dunka River. The water pumped to the Dunka River undergoes treatment in passive wetland  
1747 cells and is in compliance with the effluent limits contained within the NPDES permit for the  
1748 Dunka Mine. It is anticipated that water quality impacts from future uses of this site would be  
1749 managed through project-specific permitting when a project has been identified and advanced by  
1750 a proponent.  
1751

1752 • The second project is the proposed Twin Metals Minnesota LLC (Twin Metals) Bulk Sample  
1753 Project located approximately 11.5 miles northeast of the proposed project. The Twin Metals  
1754 Bulk Sample Project would collect a 1,000-ton bulk sample containing copper, nickel, and  
1755 platinum group metals from the Maturi Deposit through the former INCO shaft southeast of Ely,  
1756 Minnesota. Twin Metals submitted a draft Project Definition for the bulk sample to MNDNR on  
1757 June 28, 2013. Since then MDNR has been notified that the project is not currently being  
1758 pursued. There is however enough detail and likelihood for future activity for this EAW to  
1759 consider it as a reasonably foreseeable action in considering potential cumulative effects for the  
1760 Peter Mitchell Pit progression project.  
1761

**Northshore Mining Company Progression of the Ultimate Pit Limit  
Public Review EAW 09/02/14**

1762 Under the draft Project Definition, Twin Metals proposes to collect all water coming into contact  
1763 with mineralized rock from the bulk sample process, and transport it to Publicly Owned  
1764 Treatment Works (POTW) in Hibbing and/or Virginia. The Twin Metals project is not projected  
1765 to any direct discharge of potentially-contaminated water to local surface waters. Indirect impacts  
1766 to surface water and groundwater resources are expected to be marginal because the subsurface  
1767 rock mass at the bulk sample site has relatively low hydraulic conductivity, and no major  
1768 structural features were intersected by the INCO Shaft. If pursued the project would require  
1769 mandatory preparation of an EAW.  
1770

1771 Another project considered as a potential reasonably foreseeable action for water quality effects is  
1772 PolyMet Mining's proposed NorthMet copper-nickel-precious metals project. The NorthMet Mine Site is  
1773 approximately 1.8 miles south-southwest of Northshore's proposed Project.  
1774

1775 For potential surface- and groundwater quality impacts it is typical for watershed boundaries to be the  
1776 basis for establishing the environmentally relevant area used in consideration of cumulative potential  
1777 effects. Although geographically close to the Northshore Peter Mitchell Pit, the PolyMet project's Mine  
1778 and Plant Sites collectively drain to the Partridge and Embarrass River watersheds, and ultimately to the  
1779 Lake Superior Basin via the St. Louis River. This is different than the proposed project, whose  
1780 discharges report to Langley Creek during operations and the Dunka River in closure, both in turn  
1781 discharging within the Rainy River watershed. Because the proposed Project and the PolyMet project are  
1782 not in the same subwatershed or major basin, they are also not in the same environmentally relevant area  
1783 for water quality effects.  
1784

1785 Although not relevant for water quality effects, given its proximity to the proposed project the PolyMet  
1786 project is potentially in the same environmentally relevant area for visual, noise and wildlife corridor  
1787 impacts. This is because components of the PolyMet project could conceivably be seen and heard from  
1788 the proposed Project, and vice versa. Moreover, wildlife in the area could potentially attempt to traverse  
1789 both projects.  
1790

1791 No other project within the environmentally relevant area for water quality impacts meets the EQB  
1792 criteria for establishing a basis of expectation. These criteria include applications for permits, preparation  
1793 of detailed plans, inclusion within comprehensive plans, historic or forecasted development trends, or  
1794 other factors that definitively establish that the project is reasonably likely to occur.  
1795

1796 *c. Discuss the nature of the cumulative potential effects and summarize any other available*  
1797 *information relevant to determining whether there is potential for significant environmental*  
1798 *effects due to these cumulative effects.*  
1799

1800 Cumulative potential effects associated with the proposed Project are primarily related to potential  
1801 impacts on surface water and groundwater quality. Secondary considerations include visual, noise, and  
1802 wildlife corridor effects.  
1803

1804 • Surface Water Quality. The proposed Project has the potential to make an incremental  
1805 contribution to cumulative surface water quality in the environmentally relevant area. However,  
1806 as discussed in Section 11, with implementation of mine water management practices, the  
1807 proposed Project would be subject to applicable water quality standards. Moreover, the other  
1808 contributing projects in the environmentally relevant area would also be subject to applicable

1809 water quality standards. Therefore, any potential cumulative effects would occur within  
1810 prescribed limits as a function of specific permit conditions for all three (3) actions.

1811

1812 • Groundwater Quality. Under the proposed Project groundwater would flow into the existing pit,  
1813 both during operations and post-closure. Under this circumstance it is not anticipated that the  
1814 project's effects on groundwater would interact with either reasonably foreseeable action,  
1815 specifically the Dunka Mine or Twin Metals bulk sample. No cumulative effects to groundwater  
1816 quality are anticipated resulting from the projects for which a basis of expectation has been laid  
1817 within the environmentally relevant area.

1818

1819 • Visual Effects. As noted in Item 15, the proposed Project's activities will not be visible to the  
1820 nearest residential community in Babbitt, MN, or from any other residences in the area. From the  
1821 south, the top of the proposed Type II VF stockpile will be visible only from the internal road  
1822 system at the Peter Mitchell Mine. With regard to other projects in the area, the Twin Metals Bulk  
1823 Sample project is well outside of the visual range of the proposed Project. The PolyMet project is  
1824 visible from the Project site, but minimally so. In concert the proposed Project, and the Twin  
1825 Metals and PolyMet projects, have little or no additive cumulative effect on visual aesthetics in  
1826 the area.

1827

1828 • Noise. Item 17 details that the proposed Project's activities are further away from the nearest  
1829 noise receptor than current activities. Noise impacts from the PolyMet and Twin Metals projects  
1830 would be too far away from the proposed Project to generate cumulative potential effects.

1831

1832 • Wildlife Corridors. The proposed project does not affect identified wildlife corridors as detailed  
1833 in Item 13. Cumulative effects to these resources are not anticipated.

1834

1835 These are the only potential types of cumulative effects identified from the interaction of the proposed  
1836 Project with other projects for which a basis of expectation has been laid within the environmentally  
1837 relevant area.

1838

1839 **20. Other potential environmental effects:** *If the project may cause any additional environmental*  
1840 *effects not addressed by items 1 to 19, describe the effects here, discuss the how the environment will*  
1841 *be affected, and identify measures that will be taken to minimize and mitigate these effects.*

1842

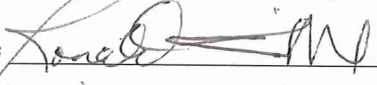
1843 There are no additional environmental effects that are not discussed in items 1 to 19.

1844

1845 **RGU CERTIFICATION.** *(The Environmental Quality Board will only accept **SIGNED** Environmental*  
1846 *Assessment Worksheets for public notice in the EQB Monitor.)*  
1847

1848 **I hereby certify that:**

- 1849 • The information contained in this document is accurate and complete to the best of my  
1850 knowledge.
- 1851 • The EAW describes the complete project; there are no other projects, stages or components other  
1852 than those described in this document, which are related to the project as connected actions or  
1853 phased actions, as defined at Minnesota Rules, parts 4410.0200, subparts 9c and 60, respectively.
- 1854 • Copies of this EAW are being sent to the entire EQB distribution list.

1855  
1856 Signature  Date Sept. 2, 2014  
1857  
1858 Title Environmental Review Planner